

H PARTS LIST

PRIMAAX[®] EX Rear Air Suspension for Gillig Buses

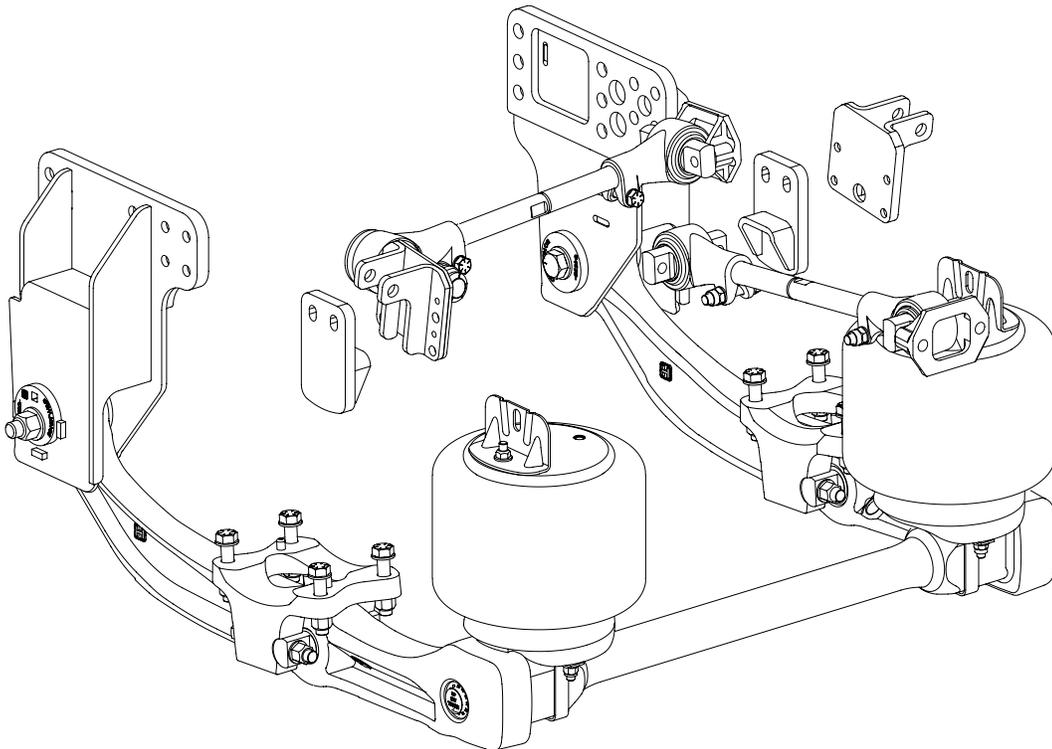
LIT NO: SP-323

DATE: August 2022

REVISION: A

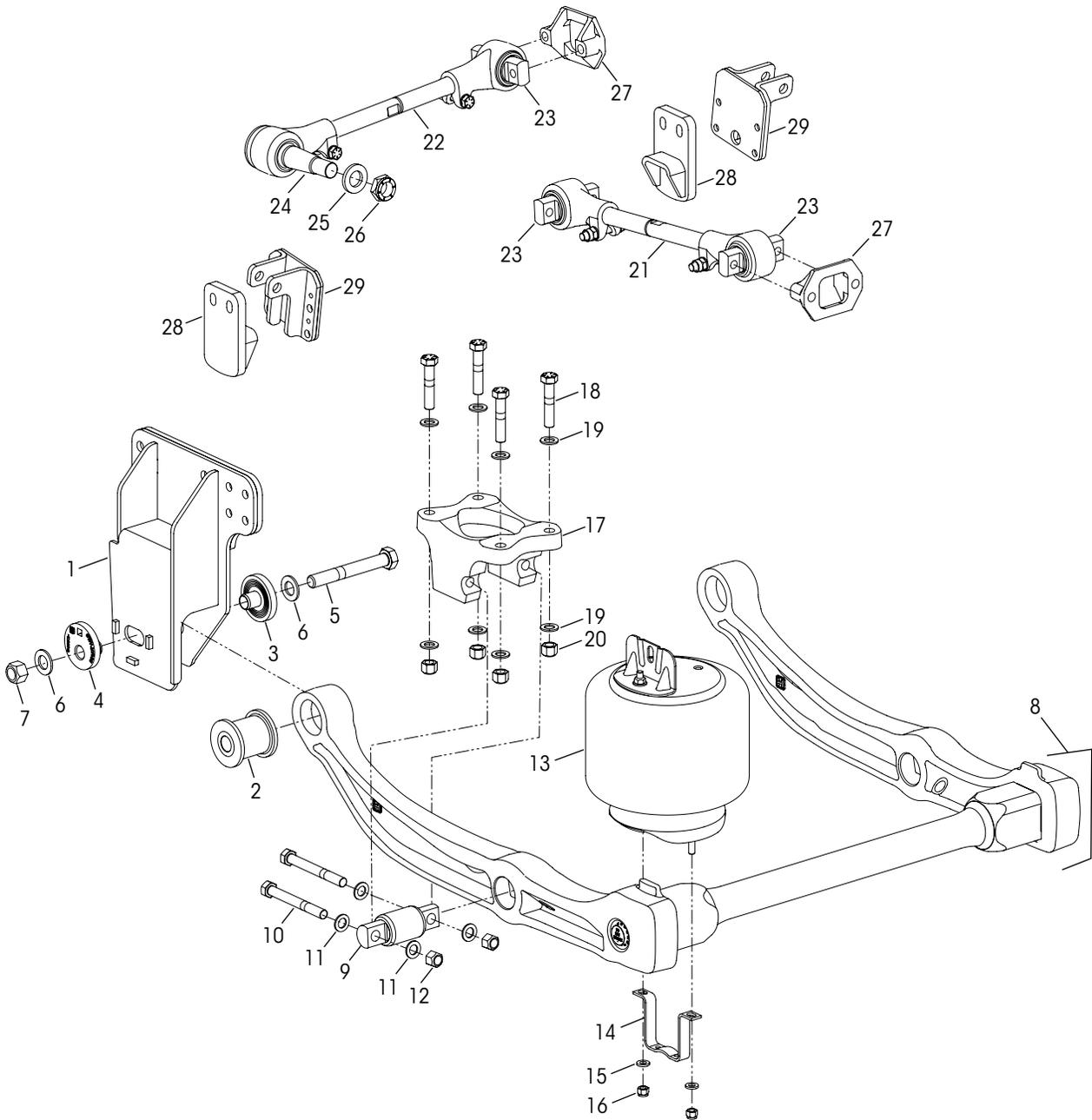
CONTENTS

DESCRIPTION	PAGE
Parts List	2
Special Tools	4



PRIMAAX EX 23.5K

9" Ride Height





KEY NO.	PART NO.	DESCRIPTION	VEHICLE QTY.	KEY NO.	PART NO.	DESCRIPTION	VEHICLE QTY.
1		Frame Hanger		13	67043-002L	Air Spring Assembly with Upper Frame Bracket	2
	79724-001	Left Hand	1		49177-063	Air Spring Lower Mounting Service Kit, Axle Set, Includes Key Nos. 14-16	
	79724-002	Right Hand	1	14	60911-002	Air Spring Lower Mounting Bracket	2
	60632-050	QUIK-ALIGN Pivot Bushing & Collar Service Kit, Axle Set, Includes Key Nos. 2-7, 30		15		*1/2" Flat Washer	4
	60632-013	QUIK-ALIGN Collar Service Kit, Axle Set, Includes Key Nos. 3-7		16		*1/2"-13 UNC Locknut	4
	60632-018	QUIK-ALIGN Fastener Service Kit, One Wheel End, Includes Key Nos. 5-7		17	80501-000	Bottom Cap	2
2		*QUIK-ALIGN Severe Pivot Bushing	2		64609-111	Clamp Group Fastener Service Kit, Axle Set, Includes Key Nos. 18-20	
3		*QUIK-ALIGN Concentric Collar	3	18	91801-010	3/4"-16 UNF x 3/4" Hex Bolt	8
4		*QUIK-ALIGN Eccentric Collar	1	19	91861-008	3/4" Flat Washer	16
5		*1"-14 UNF x 7 1/2" Hex Bolt	2	20	30191-000	3/4"-16 UNF Locknut	8
6		*1" Flat Washer	4	21	80803-002	**Longitudinal Adjustable Torque Rod Assembly, Straddle/Straddle, Includes Key No. 23	1
7		*1"-14 UNF Locknut	2	22	80804-001	**Transverse Adjustable Torque Rod Assembly, Straddle/Taper, Includes Key Nos. 23-26	1
8	93540-533	U-beam Assembly, 40 1/2" Frame Width, Includes Key Nos. 2, 9	1	23	66649-007	XTRB™ Straddle Bushing	3
	34013-471	Single D-pin Bushing Service Kit, Includes Key Nos. 9-12		24	66649-004	XTRB Taper Bushing	1
9		*D-pin Bushing	2	25	30574-000	1 1/4" Washer	1
	56659-028	D-pin Fastener Service Kit, Axle Set, Includes Key Nos. 10-12		26	29749-000	1 1/4"-12 UNF Locknut	1
10		*3/4"-16 UNF x 6 1/2" Bolt	4	27	22186-000	Torque Rod Frame Bracket	2
11		*3/4" Hardened Washer	8	28	79736-000P	Axle Stop, Frame Mounted	2
12		*3/4"-16 UNF Locknut	4	29	79782-000	Upper Shock Frame Bracket	2
				30	70867-001	P-80 Lubricant - 10 ml (Not Shown) Per Bushing	1

NOTES: * Item included in kit/assembly only, part not sold separately.

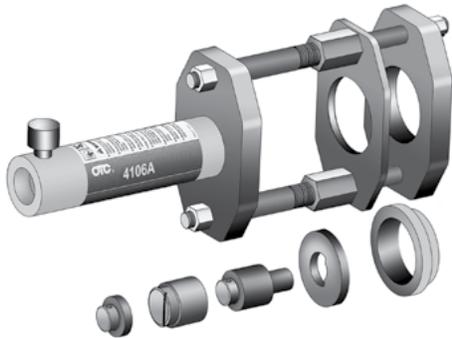
** Torque rods are mandatory for PRIMAAX EX suspensions regardless of axle spacing. See Hendrickson Literature Nos. 59310-004 and 59310-058 for more information.

■ Special Tools

D-PIN / QUIK-ALIGN PIVOT BUSHING SERVICE TOOLS

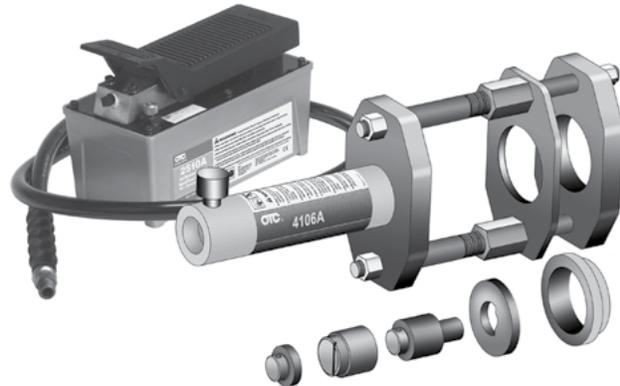
Hendrickson Part No. 66086-202

OTC Part No. 4246 Visit otctools.com



Hendrickson Part No. 66086-204

OTC Part No. 4247 Visit otctools.com



QUIK-ALIGN SOCKET TOOL

Hendrickson Part No. 66086-200

OTC Part No. 1767

Visit otctools.com



This is a general parts list to provide directional information. Components may vary by model. Questions in regards to parts, contact Hendrickson Truck Parts at 1.866.755.5968 (Toll-free U.S. and Canada), 630.910.2800 (Outside U.S. and Canada) or email: truckparts@hendrickson-intl.com.

Actual product performance may vary depending upon vehicle configuration, operation, service and other factors.

All applications must comply with applicable Hendrickson specifications and must be approved by the respective vehicle manufacturer with the vehicle in its original, as-built configuration.

Contact Hendrickson for additional details regarding specifications, applications, capacities, and operation, service and maintenance instructions.

Call your truck dealer or Hendrickson at **1.866.755.5968** (toll-free) or **1.630.910.2800** for additional information.



www.hendrickson-intl.com

TRUCK COMMERCIAL VEHICLE SYSTEMS
 800 South Frontage Road
 Woodridge, IL 60517-4904 USA
 1.866.755.5968 (Toll-free U.S. and Canada)
 1.630.910.2800 (Outside U.S. and Canada)
 Fax 1.630.910.2899

SP-323 Rev A 08-22

© 2022 Hendrickson USA, L.L.C. All Rights Reserved. All trademarks shown are owned by Hendrickson USA, L.L.C., or one of the affiliates, in one or more countries. Information contained in this literature was accurate at the time of publication. Product changes may have been made after the copyright date that are not reflected.

Printed in United States of America