

H PARTS LIST

SOFTEK® Front Suspension System with STEERTEK™ NXT Axle for Lion Electric Buses

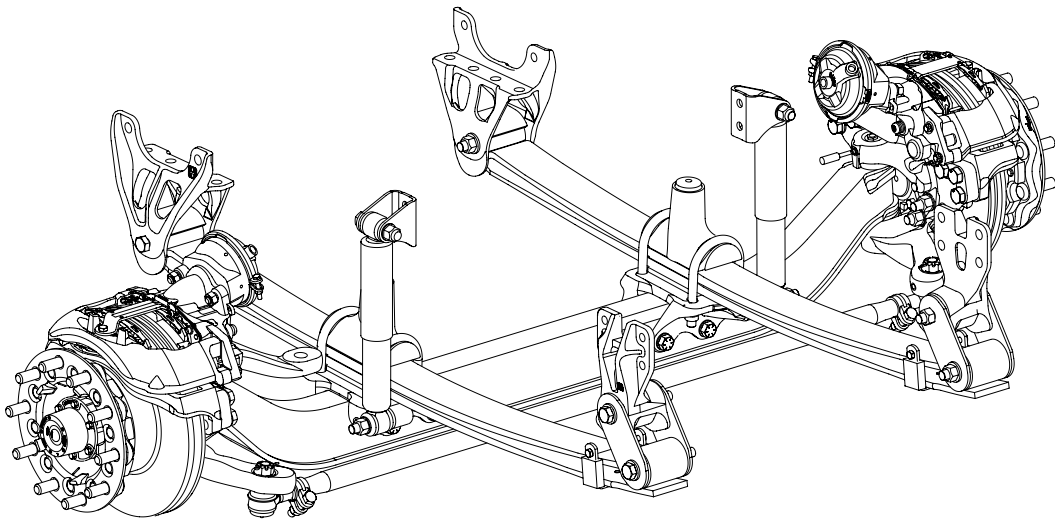
LIT NO: SP-312

DATE: November 2024

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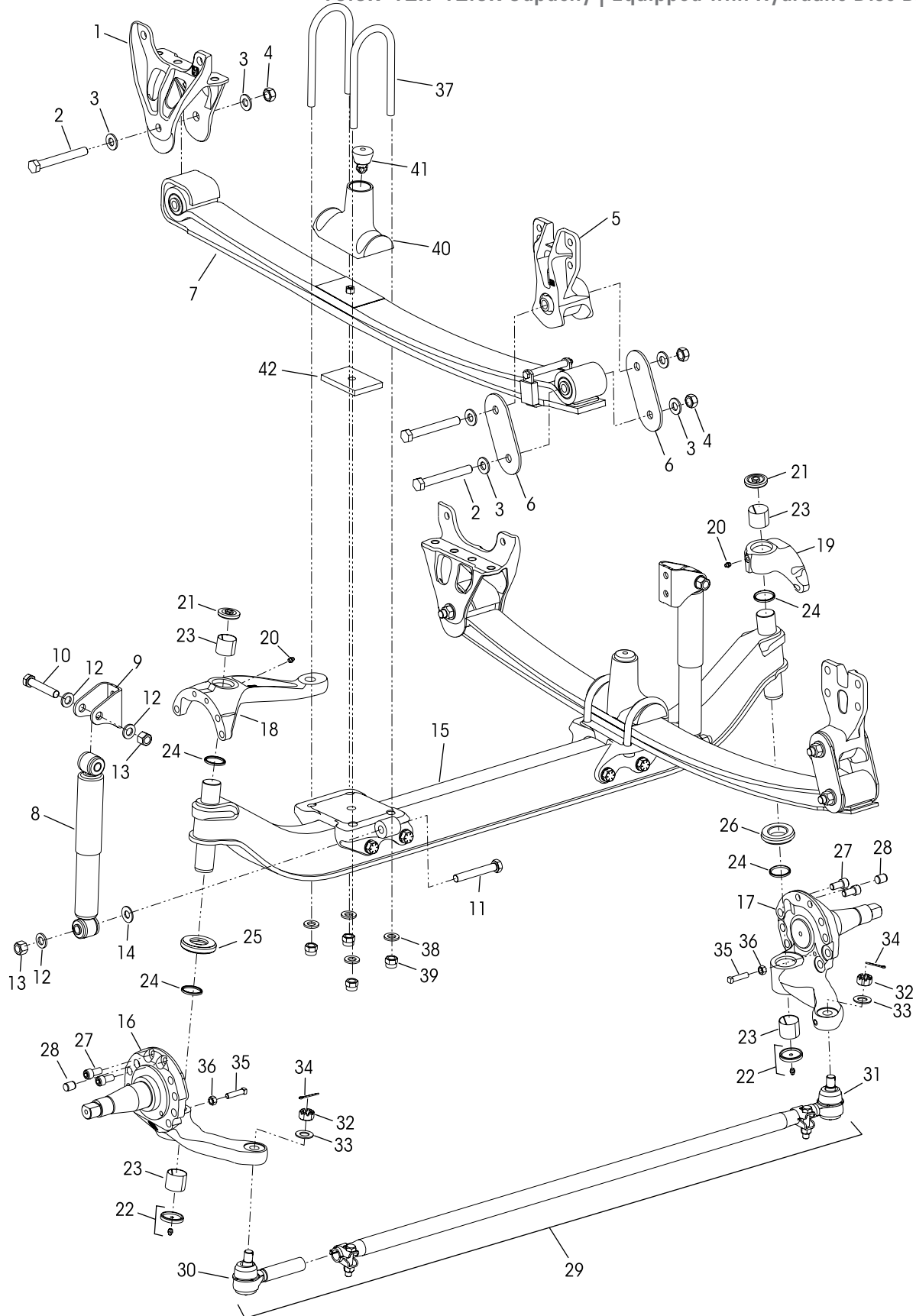
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SOFTEK with STEERTEK NXT Axle
10K Shown

Vehicles built with STEERTEK NXT Axle after May 2022 **10K Capacity | Equipped with Air Disc Brake**
10.5K•12K•12.6K Capacity | Equipped with Hydraulic Disc Brake





SOFTEK® Suspension with STEERTEK™ NXT Axle for Lion Electric Buses

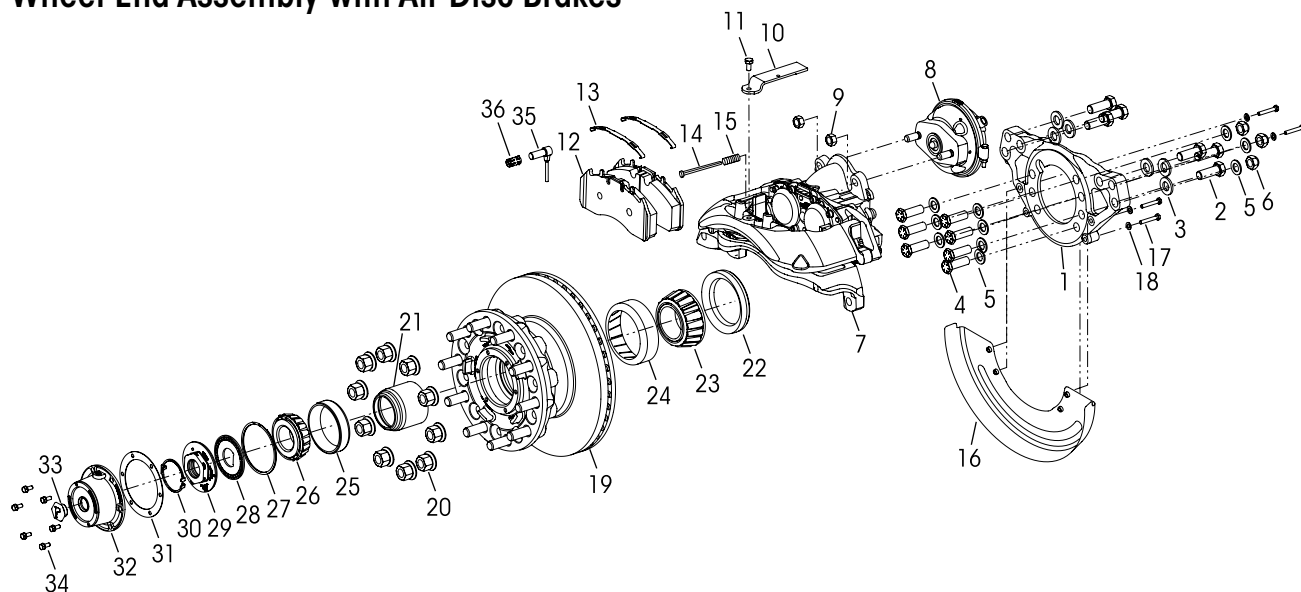
VEHICLE				VEHICLE			
KEY NO.	PART NO.	DESCRIPTION	QTY.	KEY NO.	PART NO.	DESCRIPTION	QTY.
1	64488-002	Front Frame Hanger	2	20	33117-000	Grease Zerk	2
2	58258-008	M20 x 160 mm Hex Bolt	6	21	68687-003	Grease Cap Assembly, Upper	2
3	58246-004	M20 Hardened Washer	12	22	68687-002	Grease Cap Assembly, Lower	2
4	58259-000	M20 Locknut	6	23	58909-001	Kingpin Bushing	4
	60961-162	Leaf Spring Assembly Service Kit, Axle Set, Includes Key Nos. 5-7				Thrust Bearing Service Kits	
	60961-643	Rear Shackle Service Kit, Axle Set, Includes Key Nos. 5-6		60961-631		Axle Set, Includes Kit Nos. 60961-632 & -633	
5	66510-001	Rear Shackle Bracket	2	60961-632		Left Hand Composite Thrust Bearing, Includes Key Nos. 24-25, 27 & Loctite	
6	64314-000	Rear Shackle Plate	4	60961-633		Right Hand Roller Thrust Bearing, Includes Key Nos. 24, 26- 27 & Loctite	
7	53624-000	Leaf Spring Assembly	2	24	68731-000	Kingpin Seal	4
8	58913-009	Shock Absorber	2	25	59828-000	Left Hand Composite Thrust Bearing	1
9	59423-002	Shock Absorber Bracket	2	26	64256-000L	Right Hand Roller Thrust Bearing	1
	34013-480	Single Shock Absorber Fasteners Service Kit, Includes Key Nos. 10-13		27	60236-001	5/8" Socket Head Cap Screw	4
10		3/4"-10 UNC x 4 1/4" Upper Shock Bolt	2	Not Shown	60937-000	Loctite® (Red) Compound Tube	1
11		3/4"-10 UNC x 8 1/2" Lower Shock Bolt	2	28	64246-000	ABS Sensor Sleeve	2
12		3/4" Hardened Washer	8	29		Tie Rod Assembly, Includes Key Nos. 30-32	1
13		3/4"-10 UNC Hex Locknut	4		76877-003	10K	
14	22962-046	Shock Absorber Spacer	2		76877-002	10.5K•12K•12.6K	
		STEERTEK NXT Axle Assembly, Includes Key Nos. 15-36	1			Tie Rod End Service Kits	
	68977-012	10K		60961-734		Axle Set, Includes Left Hand and Right Hand Kits	
	68977-016	10.5K•12K•12.6K		60961-736		Left Hand, Includes Key Nos. 30, 32-34	
15	68976-003M	Axle & Kingpin Assembly	1	60961-741		Right Hand, Includes Key Nos. 31-34	
16		Left Hand Lower Steering Knuckle Assembly, Includes Key Nos. 23-24, 28	1			Tie Rod End, Includes Key No. 32	
	58900-427	10K		30	70995-001	Left Hand	1
	58900-253	10.5K•12K•12.6K		31	70995-002	Right Hand	1
17		Right Hand Lower Steering Knuckle Assembly, Includes Key Nos. 23-24, 28	1	32		**7/8" Castle Nut	2
	58900-428	10K		33	22962-007	7/8" Flat Washer	2
	58900-254	10.5K•12K•12.6K		34	17800-004	Tie Rod Nut Cotter Pin	2
18		Left Hand Upper Steering Knuckle Assembly, Includes Key Nos. 23-24	1		60961-069	Stop Bolt Service Kit, One Side, Includes Key Nos. 35-36	
	58900-404	10K		35	60238-001	1/2"-13 UNC Square Head Bolt	2
	58900-204	10.5K•12K•12.6K		36	60240-000	1/2"-13 UNC Hex Jam Nut	2
19		Right Hand Upper Steering Knuckle Assembly, Includes Key Nos. 23-24	1		91430-071	U-bolt Service Kits, One Wheel End, Includes Kit No. 48718-515 and Key No. 37	
	58900-402	10K		37		*3/4"-16 UNF x 6 1/2" U-bolt	4
	58900-202	10.5K•12K•12.6K			48718-515	U-bolt Fasteners Service Kit, One Wheel End, Includes Key Nos. 38-39	
		Kingpin Bushing and Bearing Service Kits		38		*3/4" Flat Washer	8
	60961-628	Axle Set, Includes Kit Nos. 60961-629 & -630		39		*3/4"-16 UNF 2B Nylon Locknut	8
	60961-629	Left Hand with Composite Thrust Bearing, Includes Key Nos. 20-25, 27 & Loctite			64506-000	Top Pad/Axle Stop Assembly, Includes Key Nos. 40-41	
	60961-630	Right Hand with Roller Thrust Bearing, Includes Key Nos. 20-24, 26-27 & Loctite		40		*Top Pad	2
				41		*Rubber Axle Stop	2
				42	70105-010	Front Axle Spacer 21 mm	2

NOTES: * Item included in assembly only, part not sold separately.

** Not supplied by Hendrickson for aftermarket service purposes. Description and part number listed for reference only. For more information and assistance with service, maintenance and rebuild instructions on these components see below component manufacturers:

- BENDIX 1-800-AIR-BRAKE or online, parts: www.bendix.com/en/services-and-support/b2bendix-quick-links, technical support training: www.bendix.com/en/services-and-support/brake-school
- CONMET technical and parts support 800.547.9473 or online aftermarket.conmetwheelends.com/hub-selection
- DRIVPARTS technical and parts support 800.334.3210 or online www.drivparts.com
- MERITOR technical and parts support 888.725.9355 or online, parts: www.meritorpartsexpress.com, technical support: www.meritorbullpen.com
- STEMCO technical and parts support 800.527.8492 or online www.stemco.com
- TIMKEN technical and parts support 866.984.6536 or online www.timken.com/resources or Timken YouTube series - Timken Tricks of the Trade (Installing a Timken Set-Right® Bearing)
- WABCO technical and parts support 855.228.3203 or online www.wabco-customercentre.com
- WEBB technical and parts support 800.633.3256 or online www.webbwheel.com

Wheel End Assembly with Air Disc Brakes

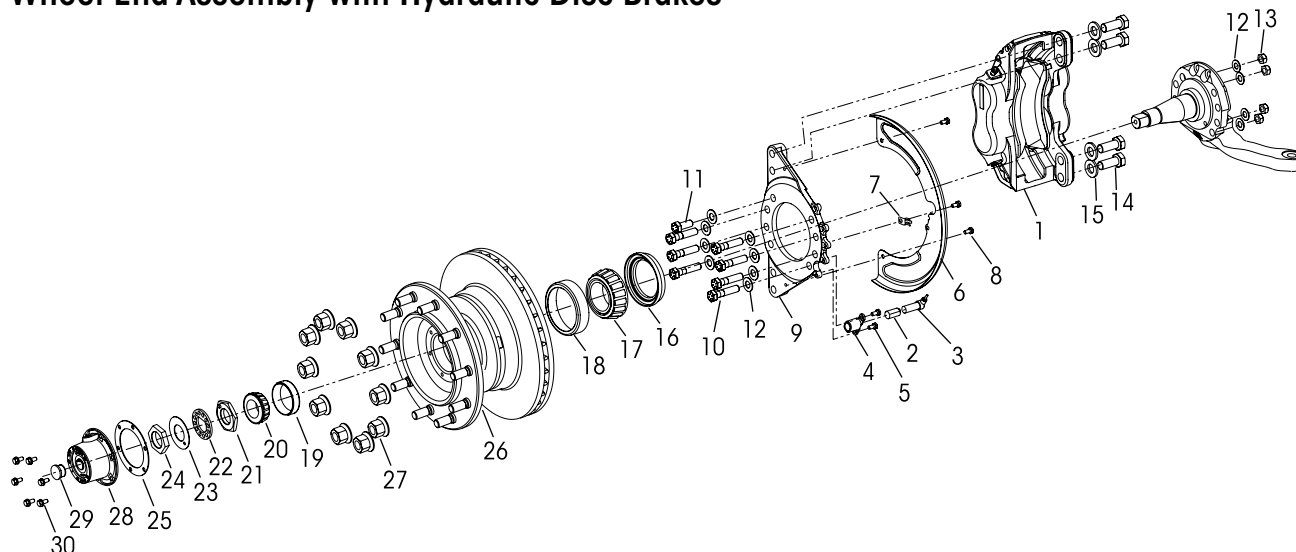


KEY NO.	PART NO.	DESCRIPTION	VEHICLE QTY.
1		**Meritor Torque Plate Assembly Left Hand, Part No. 3215W2467 Right Hand, Part No. 3215X2468	1 1
2	SA-13200-2	M20 x 55 mm Hex Head Screw	12
3	58246-007	M20 Flat Washer	12
4	80135-002	¾"-10 UNC x 2¾" Hex Bolt	14
5	22962-001	¾" Flat Washer	22
6	49842-000	¾"-10 UNC Hex Nut	8
7		**Meritor Air Disc Brake Caliper Assembly, Includes Key Nos. 10-11, 14-15 Left Hand, Part No. EX225L261XX000 Right Hand, Part No. EX225L262XX000	1 1
8		**Wabco T16 Air Brake Chamber, Includes Key No. 9 Left Hand, Part No. 4235040350 Right Hand, Part No. 4235040360	1 1
9		*Hex Locknut **Meritor Disc Pad Retainer Kit 225270, Includes Key Nos. 10-11	4
10		*Pad Retainer	
11		*Pad Retainer Bolt **Meritor Air Disc Brake Pad Kit 2252L2CG, Includes Key Nos 12-13	
12		*Air Disc Brake Pad	
13		*ADB Pad Spring **Meritor Wear Indicator Kit 225224, Includes Key Nos. 14-15	
14		*Wear Indicator	
15		*Wear Indicator Spring	
16		**Meritor Dust Shield Part No. A-3836H268	2
17	94878-050	M8 x 50 mm Dust Shield Hex Bolts	8
18	17497-005	Lock Washer	8

KEY NO.	PART NO.	DESCRIPTION	VEHICLE QTY.
19		**Conmet Aluminum Hub and Rotor Assembly 2 Part No. 10083194, Includes Bearings and Seals **Conmet Brake Rotor Replacement Kit No. 10082181, One Wheel End, Includes Rotor and 10 of each Cap Screws and Washers	2
20		**M22 Lug Nut 20 **Conmet Hub Bearing Rebuild Kit No. 10081728, One Wheel End, Includes Key Nos. 21-26 **Conmet Wheel Seal Kit No. 10081519, One Wheel End, Includes Key Nos. 21-22	20
21		*Bearing Spacer Part No. 10033448	
22		*Wheel Seal Part No. 10003911	
23		*Inner Bearing Cone Part No. 10040902	
24		*Inner Bearing Cup Part No. 10041901	
25		*Outer Bearing Cup Part No. 10041903	
26		*Outer Bearing Cone Part No. 10041904 **Conmet Preset Plus FL Nut Assembly Kit No. 10036550, Includes Key Nos. 27-30	
27		*Snap Ring - Double Wind Part No. 10031178	
28		*Spindle Nut Lockwasher Part No. 10026175	
29		*Outer Spindle Nut Part No. 10026171	
30		*Snap Ring Retainer Part No. 10026174	
31		**Stemco Hub Cap Gasket No. 330-3024 2	2
32		**Stemco Hub Cap Part No. 343-4024, Includes Key No. 33	2
33		*Rubber Plug	
34	64545-002	⅝"-18 UNC x ¾" Hex Bolt with Retained Washer	12
35		**Bendix ABS Sensor Part No. K051957 2	2
36	64550-000	ABS Sensor Clip	2



Wheel End Assembly with Hydraulic Disc Brakes

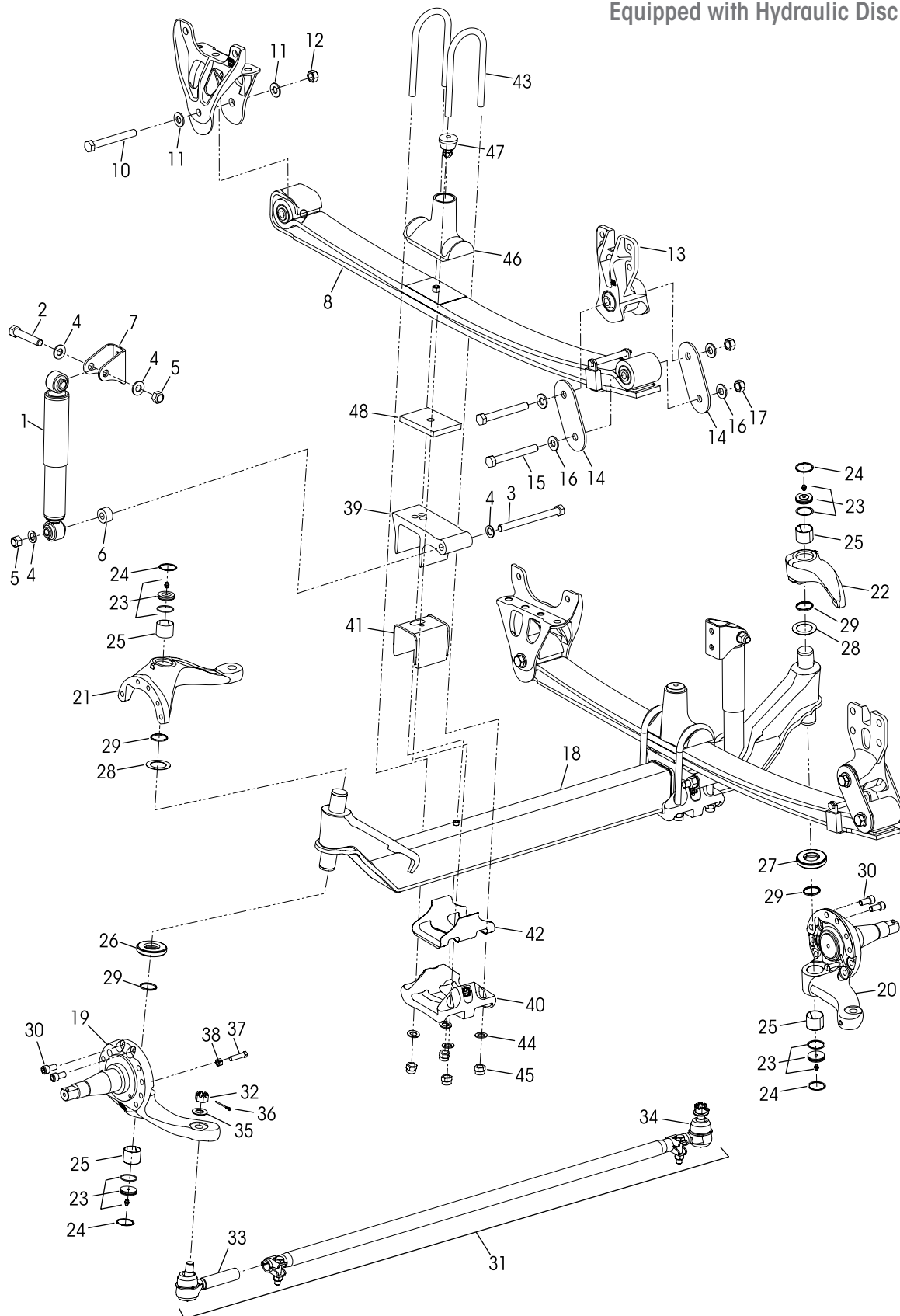


KEY NO.	PART NO.	DESCRIPTION	VEHICLE QTY.
1		**Meritor Brake Caliper Assembly Left Hand Part No. 60450500001 Right Hand Part No. 60450501001	2
2		**Wabco ABS Sensor Clip Part No. 300088	2
3		**Wabco ABS Sensor Part No. 441 032 814 0	2
4		**Meritor ABS Bracket Part No. 69180466	2
5	18160-012	5/8"-18 UNC x 1/2" Bolt (ABS Bracket)	4
6		**Meritor Dust Shield Part No. 3264W1453	2
7		**Meritor Dust Shield Clip Part No. 2257V1270	2
8	64201-001	M8 x 1 1/4"-6G Cap Screw (Dust Shield)	6
9		**Meritor Torque Plate Left Hand Part No. 69120952 Right Hand Part No. 69120951	2
10	32043-002	5/8"-11 UNC x 2 3/4" Hex Bolt (Torque Plate)	14
11	32043-021	5/8"-11 UNC x 1 1/2" Hex Bolt (Torque Plate)	2
12	22962-036	5/8" Hardened Washer (Torque Plate)	24
13	47764-000	5/8"-11 UNC Locknut (Torque Plate)	8
14	58258-017	M20 x 2.5-6G Hex Bolt (Caliper)	8
15	58246-018	M20 Hardened Washer (Caliper) <i>Replaces 58246-009</i>	8
16		**Drivparts Wheel Seal Kit No. M380001TX0	2
		**Timken Inner Bearing One side, Set No. 413, Includes Key Nos. 17-18	

KEY NO.	PART NO.	DESCRIPTION	VEHICLE QTY.
17		Inner Bearing Cone	2
18		Inner Bearing Cup	2
		**Timken Outer Bearing One Side, Set No. 406, Includes Key Nos. 19-20	
19		Outer Bearing Cup	2
20		Outer Bearing Cone	2
21		**Meritor 1 1/2"-12 UNF Inner Wheel Bearing Adj. Nut Part No. 1227-U-541	2
22		**Meritor 3/8" Wheel End Lock Ring Part No. 1229-G-475	2
23		**Meritor 0.05" Wheel End Lock Washer Part No. 1229-F-474	2
24		**Meritor Wheel End Outer Nut No. 1227-B-106	2
25		**Stemco Hubcap Gasket Part No. 330-3024	2
26		**Meritor Hub & Rotor Assembly, Steel Hub 15.38 x 1.54 Rotor Part No. 17160671003	2
27		**M22 x 1.5 Two-piece Wheel Nut	20
28		**Stemco Hubcap Assembly - 6", Kit No. 343-4346, Includes Key No. 29	2
29		*Rubber Plug	2
30	64545-002	5/8"-18 UNC x 3/4" Hex Bolt with Retainer Washer (Hubcap Bolts)	12

Vehicles built with STEERTEK Axle prior to May 2022

**10.5K • 12K • 12.6K Capacity
Equipped with Hydraulic Disc Brake**





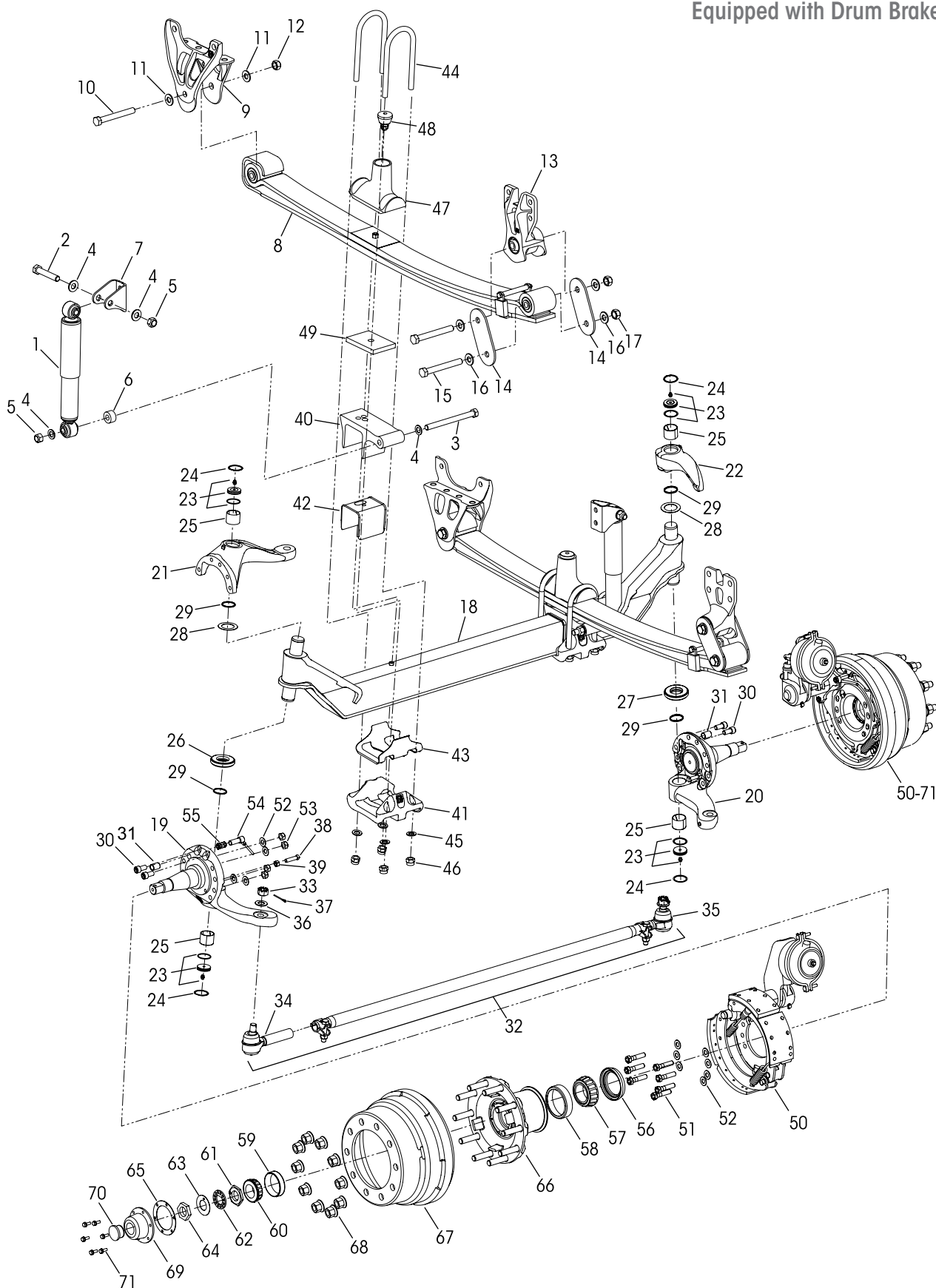
KEY NO.	PART NO.	DESCRIPTION	VEHICLE QTY.	KEY NO.	PART NO.	DESCRIPTION	VEHICLE QTY.
1	58913-009L	Shock Absorber	2			Thrust Bearing Service Kits	
	34013-480	Single Shock Absorber Fasteners Service Kit, Includes Key Nos. 2-5		60961-043		Axle Set, Includes Kit Nos. 60961-041 & -042	
2	58917-001	¾"-10 UNC x 4¼" Upper Shock Bolt	2	60961-041		Left Hand Composite Thrust Bearing, Includes Key Nos. 26, 28-30 and Loctite	
3	58917-016	¾"-10 UNC x 8½" Lower Shock Bolt	2	60961-042		Right Hand Roller Thrust Bearing, Includes Key Nos. 27-30 and Loctite	
4	22962-001	¾" Hardened Washer	8	26	59828-000	Left Hand Composite Thrust Bearing	1
5	49842-000	¾"-10 UNC Hex Locknut	4	27	64256-000	Right Hand Roller Thrust Bearing	1
6	59946-001	Shock Spacer	2	28		Kingpin Shim	As Req.
7	59423-002	Shock Bracket	2		60259-001X	0.005" Thickness (Pack of 4)	
	60961-162	Leaf Spring Assembly Service Kit, Includes Key Nos. 8, 13-14			60259-002	0.047" Thickness	
8	53624-000	Leaf Spring Assembly	2	29	58910-001	Kingpin Seal	4
9	64488-002	Front Hanger	2	30	60236-001	¾"-11 UNC Socket Head Cap Screw	4
10	58258-008	M20 x 160 mm Hex Bolt	2		60937-000	Loctite (Red) Compound Tube (Not Shown)	1
11	58246-004	M20 Hardened Washer	4	31		Tie Rod Assembly, 1 ½" Threads, Includes Key Nos. 32-34	1
12	58259-000	M20 Locknut	2		76877-002	Vehicles built AFTER July 20, 2017	
13	66510-001	Rear Shackle Bracket Assembly	2		76877-003	Vehicles built PRIOR TO July 20, 2017	
14	64314-000	Rear Shackle Plate	4	32		*¾" Castle Nut	2
15	58258-008	M20 x 160 mm Hex Bolt	4			Tie Rod End Service Kits	
16	58246-004	M20 Hardened Washer	8		60961-734	Axle Set, Includes 60961-736 and 60961-741	
17	58259-000	M20 Locknut	4		60961-736	Left Hand, Includes Key Nos. 33, 35-36	
	68977-016	STEERTEK NXT Axle Assembly, <i>See Page 2 for</i> <i>included parts, Replaces 64502-050, -049</i>	1		60961-741	Right Hand, Includes Key Nos. 34-36	
18	68976-003M	Axle & Kingpin Assembly, <i>Replaces 64905-001,</i> <i>No longer available, see Replacement</i> <i>Guide below</i>	1			Tie Rod End, 1 ½" Threads	
		Lower Steering Knuckle Assembly, Includes Key Nos. 25, 29		33	70995-001	Left Hand	1
19		Left Hand	1	34	70995-002	Right Hand	1
	58900-053	Vehicles built after July 20, 2017		35	22962-007	¾" Flat Washer	2
	58900-061	Vehicles built prior to July 20, 2017		36	17800-004	Tie Rod Nut Cotter Pin	2
20		Right Hand	1		60961-069	Stop Bolt Service Kit, One Side, Includes Key Nos. 37-38	
	58900-054	Vehicles built after July 20, 2017		37	60238-001	½"-13 UNC x 2" Square Head Bolt	2
	58900-062	Vehicles built prior to July 20, 2017		38	60240-000	½"-13 UNC Hex Jam Nut	2
		Upper Steering Knuckle Assembly, Includes Key Nos. 25, 29		39	59952-003	Top Axle Wrap	2
21	60903-034	Left Hand, <i>Replaces 60903-004</i>	1	40	64722-003	Bottom Axle Wrap	2
22	60904-032	Right Hand, <i>Replaces 60904-002</i>	1	41	60508-000	Top Axle Wrap Liner	2
		Kingpin Bushing and Bearing Service Kits		42	59845-000	Bottom Axle Wrap Liner	2
	60961-040	Axle Set, Includes Kit Nos. 60961-009 & -039			91430-071	Clamp Group Service Kit, Includes Key No. 43 and Kit No. 48718-515, <i>Replaces 60961-140</i>	
	60961-009	Left Hand with Composite Thrust Bearing, Includes Key Nos. 23-26, 28-30 and Loctite		43		*¾"-16 UNF x 6½" U-bolt	4
	60961-039	Right Hand with Roller Thrust Bearing, Includes Key Nos. 23-25, 27-30 and Loctite			48718-515	U-bolt Fasteners Service Kit, One Wheel End, Includes Key Nos. 44-45	
23	59156-000	Grease Cap Assembly	4	44		*¾" Flat Washer	8
24	58937-000	Retaining Ring	4	45		*¾"-16 UNF 2B Nylon Locknut	8
25	58909-000	Kingpin Bushing	4		64506-000	Top Pad/Axle Stop Assembly Includes Key Nos. 46-47	
				46		*Top Pad	2
				47		*Rubber Axle Stop	2
				48	70105-010	Front Axle Spacer - 10 mm	2

■ STEERTEK to STEERTEK NXT Axle Replacement Guide

Axle & Kingpin Assembly		Clamp Group Bolt				Clamp Group Replacement Kit
STEERTEK NXT New	Discontinued May 2022	New	Length	Discontinued	Length	Axle Set 60961-669
68976-003M	64905-001	64804-065	6.5"	64804-110	11"	

Vehicles built with STEERTEK Axle prior to May 2022

**10.5K • 12K • 12.6K Capacity
Equipped with Drum Brakes**





SOFTEK® with STEERTEK™ Axle for Lion Bus equipped with Drum Brakes

KEY NO.	PART NO.	DESCRIPTION	VEHICLE QTY.
1	58913-009L	Shock Absorber	2
	34013-480	Single Shock Absorber Fasteners Service Kit, Includes Key Nos. 2-5	
2	58917-001	¾"-10 UNC x 4¼" Upper Shock Bolt	2
3	58917-016	¾"-10 UNC x 8½" Lower Shock Bolt	2
4	22962-001	¾" Hardened Washer	8
5	49842-000	¾"-10 UNC Hex Locknut	4
6	59946-001	Shock Spacer	2
7	59423-002	Shock Bracket	2
	60961-162	Leaf Spring Assembly Service Kit, Includes Key Nos. 8, 13-14	
8	53624-000	Leaf Spring Assembly	2
9	64488-002	Front Hanger	2
10	58258-008	M20 x 160 mm Hex Bolt	2
11	58246-004	M20 Hardened Washer	4
12	58259-000	M20 Locknut	2
13	66510-001	Rear Shackle Bracket Assembly	2
14	64314-000	Rear Shackle Plate	4
15	58258-008	M20 x 160 mm Hex Bolt	4
16	58246-004	M20 Hardened Washer	8
17	58259-000	M20 Locknut	4
	68977-016	STEERTEK NXT Axle Assembly, <i>See Page 2 for included parts, Replaces 64502-048</i>	1
18	68976-003M	Axle & Kingpin Assembly, <i>Replaces 64905-001, No longer available, see Replacement Guide on Page 7</i>	1
		Lower Steering Knuckle Assembly, Includes Key Nos. 25, 29, 31	
19	58900-027	Left Hand	1
20	58900-028	Right Hand	1
		Upper Steering Knuckle Assembly, Includes Key Nos. 25, 29	
21	60903-034	Left Hand, <i>Replaces 60903-004</i>	1
22	60904-032	Right Hand, <i>Replaces 60904-002</i>	1
		Kingpin Bushing and Bearing Service Kits	
	60961-040	Axle Set, Includes Kit Nos. 60961-009 & -039	
	60961-009	Left Hand with Composite Thrust Bearing, Includes Key Nos. 23-26, 28-30 and Loctite	
	60961-039	Right Hand with Roller Thrust Bearing, Includes Key Nos. 23-25, 27-30 and Loctite	
23	59156-000	Grease Cap Assembly	4
24	58937-000	Retaining Ring	4
25	58909-000	Kingpin Bushing	4
		Thrust Bearing Service Kits	
	60961-043	Axle Set, Includes Kit Nos. 60961-041 & -042	
	60961-041	Left Hand Composite Thrust Bearing, Includes Key Nos. 26, 28-30 and Loctite	
	60961-042	Right Hand Roller Thrust Bearing, Includes Key Nos. 27-30 and Loctite	
26	59828-000	Left Hand Composite Thrust Bearing	1
27	64256-000	Right Hand Roller Thrust Bearing	1
28	60259-001X	Kingpin Shim, 0.005" Thickness (Pack of 4) As Req.	
	60259-002	Kingpin Shim, 0.047" Thickness	
29	58910-001	Kingpin Seal	4
30	60236-001	⅝"-11 UNC Socket Head Cap Screw	4
	60937-000	Loctite (Red) Compound Tube (Not Shown)	1
31	64246-000	ABS Sensor Sleeve	2
32	76877-003	Tie Rod Assembly, Includes Key Nos. 33-35	1
		Tie Rod End Service Kits	
	60961-734	Axle Set, Includes 60961-736 and 60961-741	
	60961-736	Left Hand, Includes Key Nos. 34, 36-37	
	60961-741	Right Hand, Includes Key Nos. 35-37	

KEY NO.	PART NO.	DESCRIPTION	VEHICLE QTY.
33		*⅞" Castle Nut	2
		Tie Rod Ends, 1 ⅞" Threads	
34	70995-001	Left Hand	1
35	70995-002	Right Hand	1
36	22962-007	⅞" Flat Washer	2
37	17800-004	Tie Rod Nut Cotter Pin	2
	60961-069	Stop Bolt Service Kit, One Side, Includes Key Nos. 38-39	
38	60238-001	½"-13 UNC x 2" Square Head Bolt	2
39	60240-000	½"-13 UNC Hex Jam Nut	2
40	59952-003	Top Axle Wrap	2
41	64722-003	Bottom Axle Wrap	2
42	60508-000	Top Axle Wrap Liner	2
43	59845-000	Bottom Axle Wrap Liner	2
	91430-071	Clamp Group Service Kit, Includes Key No. 44 and Kit No. 48718-515, <i>Replaces 60961-140</i>	
44		*¾"-16 UNF x 6½" U-bolt	4
	48718-515	U-bolt Fasteners Service Kit, One Wheel End, Includes Key Nos. 45-46	
45		*¾" Flat Washer	8
46		*¾"-16 UNF 2B Nylon Locknut	8
	64506-000	Top Pad/Axle Stop Assembly Includes Key Nos. 47-48	
47	64519-000	Top Pad	2
48	64080-000	Rubber Axle Stop	2
49	70105-010	Front Axle Spacer - 10 mm	2
50		**Meritor Drum Brake Assembly, 15" x 4" Left Hand Part No. QP4-1540-3085 Right Hand Part No. QP4-1540-3086	1 1
51	32043-002	⅝"-11 UNC x 2¾" Hex Bolt	14
52	22962-036	⅝" Hardened Washer	22
53	47764-000	⅝"- UNC Locknut	8
54	64547-000	ABS Sensor	2
55	64550-000	ABS Sensor Clip	2
56		**Drivparts Wheel Seal Kit No. M380001TX0	2
		**Timken Inner Bearing One side, Set No. 413, Includes Key Nos. 57-58	
57		Inner Bearing Cone	2
58		Inner Bearing Cup	2
		**Timken Outer Bearing One Side, Set No. 406, Includes Key Nos. 59-60	
59		Outer Bearing Cup	2
60		Outer Bearing Cone	2
61		**Meritor 1 ½"-12 UNF Inner Wheel Bearing Adj. Nut Part No. 1227-U-541	2
62		**Meritor ⅜" Wheel End Lock Ring Part No. 1229-G-475	2
63		**Meritor 0.05" Wheel End Lock Washer Part No. 1229-F-474	2
64		**Meritor Wheel End Outer Nut No. 1227-B-106	2
65		**Stemco Hubcap Gasket Part No. 330-3024	2
66		**Webb Hub Part No. 25201-1T	2
67		**Webb Drum Part No. 65545B	2
68		**M22 x 1.5 Two-piece Wheel Nut	20
69		**Stemco Hubcap Assembly - 6", Kit No. 343-4346, Includes Key No. 70	2
70		*Rubber Plug	2
71	64545-002	⅝"-18 UNC x ¾" Hex Bolt with Retainer Washer (Hubcap Bolts)	12

■ Special Tool

KINGPIN BUSHING TOOL – Adjustable Straight Flute Reamer

The dimension of cutting diameter must facilitate a range of **1.802"-1.812"**



This is a general parts list to provide directional information. Components may vary by model. Questions in regards to parts, contact Hendrickson Truck Parts at 1.866.755.5968 (Toll-free U.S. and Canada), 630.910.2800 (Outside U.S. and Canada) or email: truckparts@hendrickson-intl.com.

Actual product performance may vary depending upon vehicle configuration, operation, service and other factors.

All applications must comply with applicable Hendrickson specifications and must be approved by the respective vehicle manufacturer with the vehicle in its original, as-built configuration. Contact Hendrickson for additional details regarding specifications, applications, capacities, and operation, service and maintenance instructions.

Call Hendrickson at 1.866.755.5968 (toll-free) or 1.630.910.2800 for additional information.



www.hendrickson-intl.com

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