PARTS LIST

AIRTEK® Front Air Suspension with STEERTEK™ NXT Axle for Mack Vehicles

LIT NO: SP-180
DATE: August 2026 **REVISION:** J

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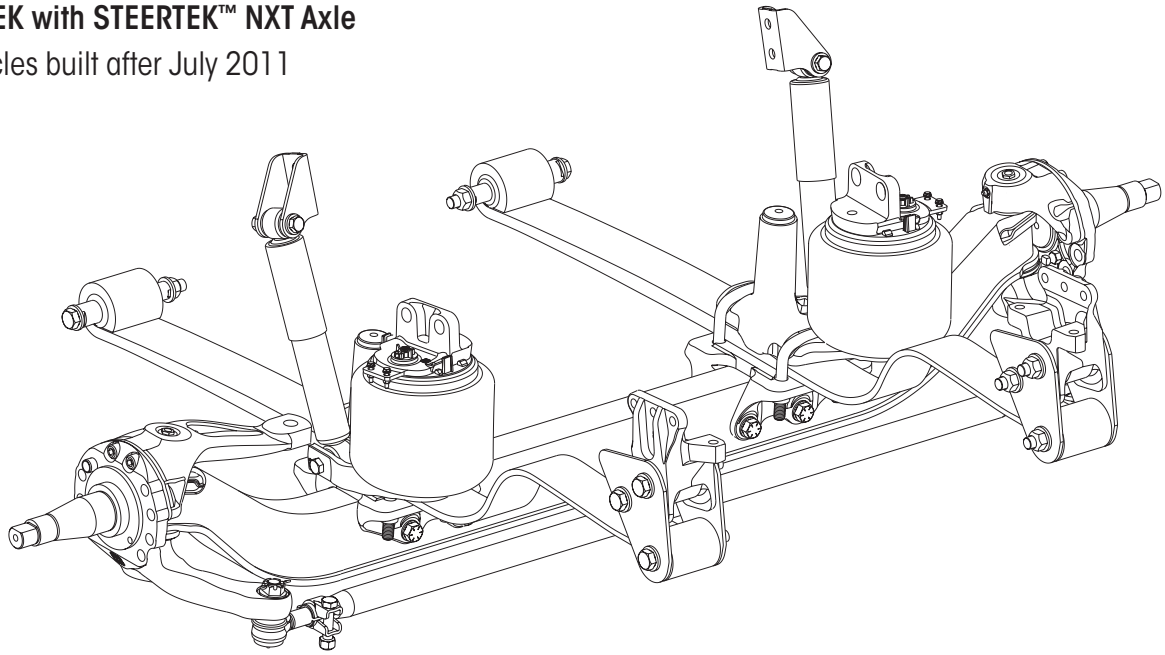
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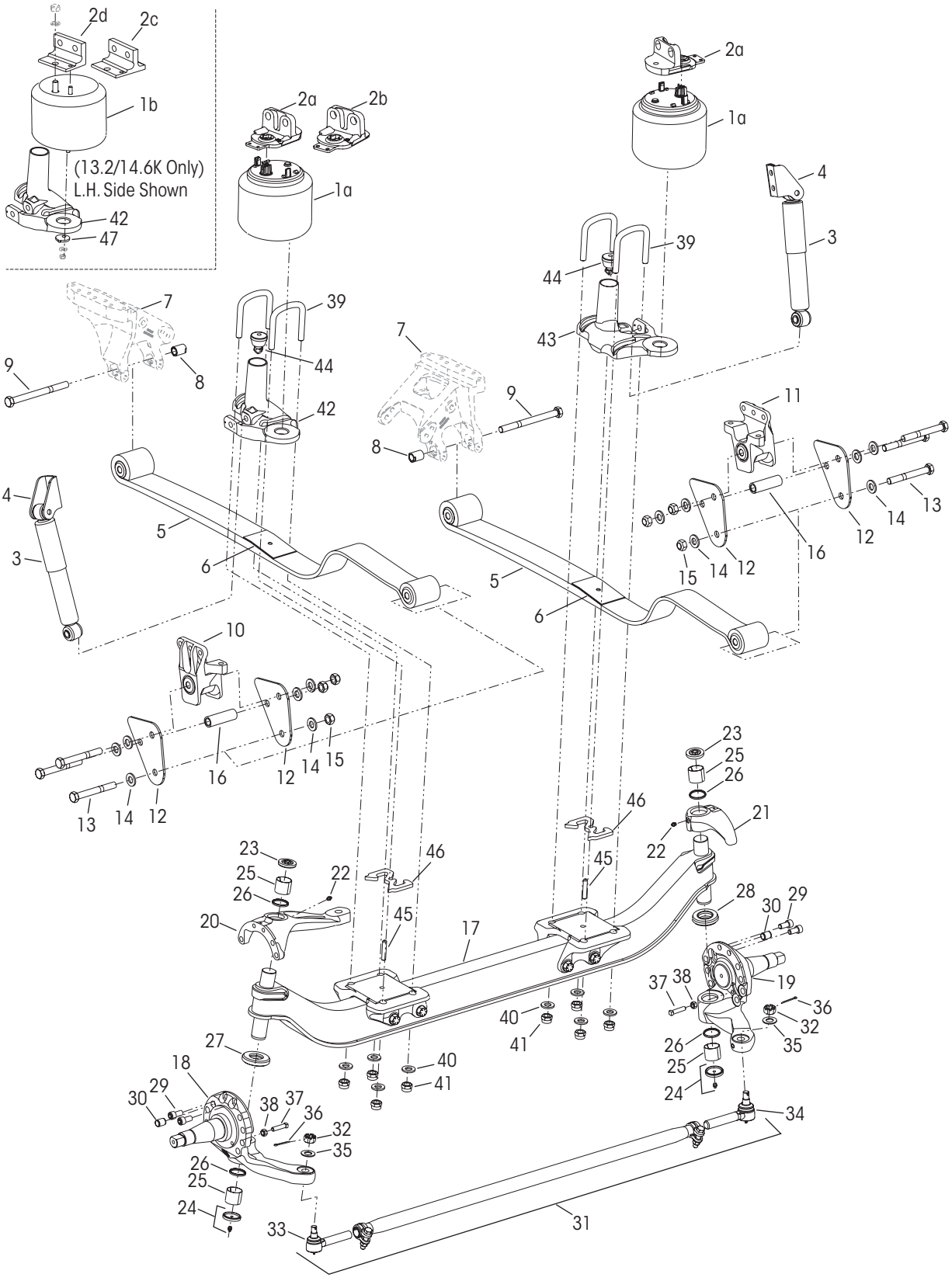
AIRTEK with STEERTEK™ NXT Axle
Vehicles built after July 2011



HENDRICKSON
The World Rides On Us®

AIRTEK with STEERTEK NXT Axle

Vehicles built after July 2011

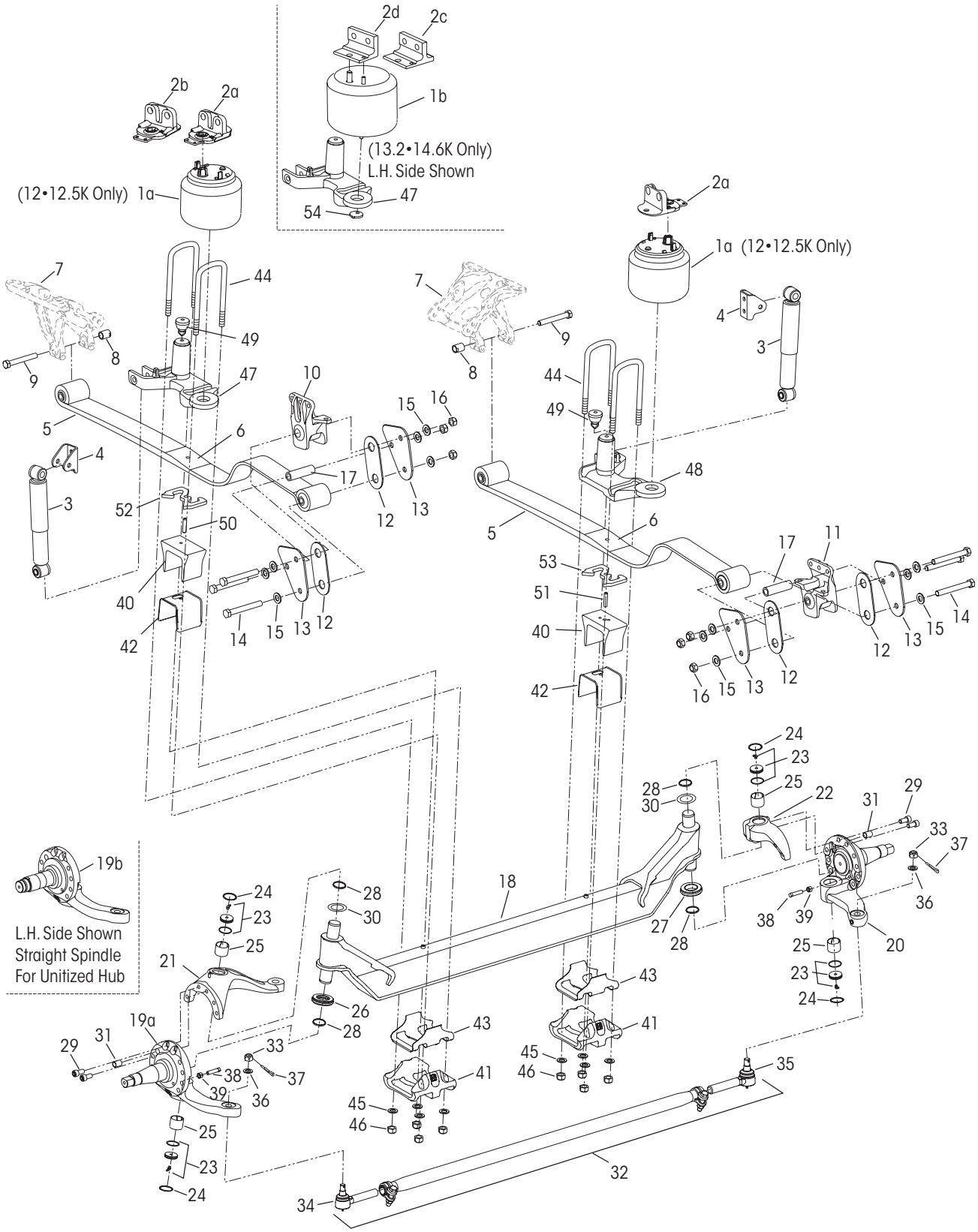


KEY NO.	PART NO.	DESCRIPTION	VEHICLE QTY.
1		Air Spring	2
a	66349-002L	12K•12.5K	
b	60716-002L	13.2K•14.6K	
2		Air Spring Bracket	2
a	60757-000	12K•12.5K 266 Rail	
b	60976-000	12K•12.5K 300 Rail	
c	60738-001	13.2K•14.6K 266 Rail	
d	60738-002	13.2K•14.6K 300 Rail	
3	64838-003L	Shock Absorber	2
4	59423-008	Upper Shock Bracket	2
5	53216-000	Leaf Spring Assembly with Bushings Includes Key No. 6	2
6		**Steel Galvanized Liner	2
7		*Front Spring Hanger	2
8	95078-000	Inboard Spring Adapter, *Replaces 64486-000*	2
9	58258-009	M20 x 2.5-6G 230 mm Hex Bolt	2
		Left Hand Rear Shackle Bracket Service Kit, One Side, Includes Key Nos. 10, 12-16	
	60961-840	266 Frame Rail	
	60961-841	300 Frame Rail	
		Right Hand Rear Shackle Bracket Service Kit, One Side, Includes Key Nos. 11-16	
	60961-842	266 Frame Rail	
	60961-843	300 Frame Rail	
10		Left Hand Rear Shackle Bracket with Bushing (Cast Part No. 64153-001)	1
	68548-001	266 Frame Rail	
	68554-001	300 Frame Rail	
11		Right Hand Rear Shackle Bracket with Bushing (Cast Part No. 64153-002)	1
	68548-002	266 Frame Rail	
	68554-002	300 Frame Rail	
	60961-635	**Shackle Bracket Service Kit, Axle Set,** Includes Key Nos. 12-16	
12	64794-000	Shackle Plate	4
13	58258-029	M20 x 2.5-6G 160 mm Hex Bolt, *Replaces 58258-008*	6
14	58246-029	M20 Flat Washer, *Replaces 58246-009*	12
15	58259-003	M20 x 2.5-6H Locknut, *Replaces 58259-001*	6
16	60631-002	Shackle Stop Spacer	2
	68957-0XX	**STEERTEK NXT** Axle Assembly, Includes Key Nos. 17-21, 27-29, 31, 35-36, *Contact Hendrickson Tech Services for Part Number*	1
17		Axle & Kingpin Assembly, 70.9 KPI	1
	68956-003M	12K•12.5K, 338/366 mm Ride Height, 4¼" Drop	
	68956-004M	12K•12.5K, 338 mm Ride Height, 5.36" Drop	
	68956-005M	13.2K•14.6K, 338/366 mm Ride Height, 4¼" Drop	
	68956-006M	13.2K•14.6K, 338 mm Ride Height, 5.36" Drop	
18		Left Hand Lower Steering Knuckle Assembly, Includes, Key Nos. 24-26, 37-38	1
	58900-407	<190 Ackermann STD Hub, Includes Key No. 30	
	58900-409	>190 Ackermann STD Hub, Includes Key No. 30	
	58900-417	<190 Ackermann Unitized Hub	
	58900-419	>190 Ackermann Unitized Hub	
19		Right Hand Lower Steering Knuckle Assembly, Includes, Key Nos. 24-26, 37-38	1
	58900-408	<190 Ackermann STD Hub, Includes Key No. 30	
	58900-410	>190 Ackermann STD Hub, Includes Key No. 30	
Not Shown	58900-418	<190 Ackermann Unitized Hub	
Not Shown	58900-420	>190 Ackermann Unitized Hub	
20		Left Hand Upper Steering Knuckle Assembly, Includes, Key Nos. 22-23, 25-26	1
	60903-411	338 mm Ride Height	
	60903-413	366 mm Ride Height	
21	60904-402	Right Hand Upper Steering Knuckle Assembly, Includes, Key Nos. 22-23, 25-26	1

KEY NO.	PART NO.	DESCRIPTION	VEHICLE QTY.
		Kingpin Bushing and Bearing Service Kits	
	60961-628	**Axle Set,** Includes Kit Nos. 60961-629 & -630	
	60961-629	**Left Hand with Composite Thrust Bearing,** Includes Key Nos. 22-27, 29 & Loctite	
	60961-630	**Right Hand with Roller Thrust Bearing,** Includes Key Nos. 22-26, 28-29 & Loctite	
22	33117-000	Grease Zerk	2
23	68687-003	Grease Cap Assembly, Upper	2
24	68687-002	Grease Cap Assembly, Lower	2
25	58909-001	Kingpin Bushing	4
		Thrust Bearing Service Kits	
	60961-631	**Axle Set,** Includes Kit Nos. 60961-632 & -633	
	60961-632	**Left Hand Composite Thrust Bearing,** Includes Key Nos. 26-27, 29 & Loctite	
	60961-633	**Right Hand Roller Thrust Bearing,** Includes Key Nos. 26, 28-29 & Loctite	
26	68731-000	Kingpin Seal	4
27	59828-000	Left Hand Composite Thrust Bearing	1
28	64256-000L	Right Hand Roller Thrust Bearing	1
29	60236-001	⅝"-11 UNC Socket Head Cap Screw	4
Not Shown	60937-000	Loctite® (Red) Compound Tube	1
30	64246-000	ABS Sensor Sleeve	2
31		Tie Rod Assembly, Includes Key Nos. 32-34 *See Selection Guide on Page 8*	1
32		**⅞" Castle Nut	2
		Tie Rod End Service Kits, *See Selection Guide on* Page 8	
		Axle Set, Includes LH & RH Tie Rod End Kits	
		Left Hand, Includes Key Nos. 33, 35-36	
		Right Hand, Includes Key Nos. 34-36	
		Tie Rod End, *See Selection Guide on Page 8*	
33		Left Hand	1
34		Right Hand	1
35	22962-007	⅞" Flat Washer	2
36	17800-004	Tie Rod Nut Cotter Pin	2
	60961-069	**Stop Bolt Service Kit, One Side,** Includes Key Nos. 37-38	
37		**½"-13 UNC Square Head Bolt	2
38		**½"-13 UNC Hex Jam Nut	
		U-bolt Clamp Group Service Kit, One Side, Includes Key Nos. 39-41	
		12K•12.5K and 13.2K•14.6K	
	64106-023	338 mm Ride Height	
	64106-024	366 mm Ride Height	
39		M20 x 2.5-6G U-bolt,	4
		12K•12.5K and 13.2K•14.6K	
	65663-005	338 mm Ride Height, Bolt Length 128.5 mm	
	65663-006	366 mm Ride Height, Bolt Length 156.5 mm	
40	58246-018	M20 Flat Washer, *Replaces 58246-009*	8
41	65072-001	M20 x 2.5-6H Nylocknut	8
42		Left Hand Top Pad Assembly	1
	69659-001	266 Frame Rail	
	69660-001	300 Frame Rail	
43		Right Hand Top Pad Assembly	1
	69659-002	266 Frame Rail	
	69660-002	300 Frame Rail	
44	64080-000	Rubber Axle Stop	2
45		Dowel Pin	2
	57159-004	338 mm Ride Height, 66.8 mm	
	57159-008	366 mm Ride Height, 94.8 mm	
46	64318-028	Axle Spacer, 366 mm Ride Height, 28 mm	2
47	64166-000	Air Spring Adapter for Top Pad 13.2K•14.6K Only	2

AIRTEK with STEERTEK Axle

Vehicles built with Post'07 Engine PRIOR TO July 2011

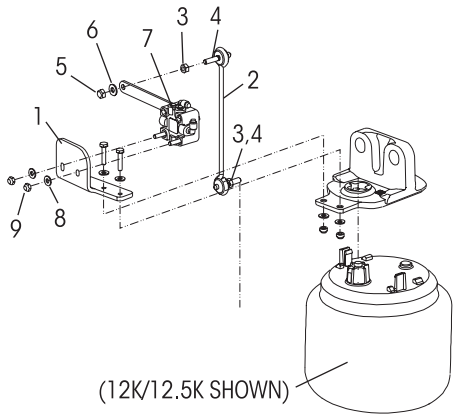


KEY NO.	PART NO.	DESCRIPTION	VEHICLE QTY.
1		Air Spring	2
a	66349-002L	12K•12.5K, *Replaces 60750-002L*	
b	60716-002L	13.2K•14.6K	
2		Air Spring Bracket	2
a	60757-000	12K•12.5K 266 Rail	
b	60976-000	12K•12.5K 300 Rail	
c	60738-001	13.2K•14.6K 266 Rail	
d	60738-002	13.2K•14.6K 300 Rail	
3	64838-002L	Shock Absorber	2
4	64241-001	Upper Shock Bracket	2
	60961-072	**Front Leaf Spring Assembly Service Kit, One Side,** Includes Key Nos. 5, 13	
5	64772-000	Leaf Spring Assembly with Bushings Includes Key No. 6	2
6		**Steel Galvanized Liner	2
7		*Front Spring Hanger	2
8	95078-000	Inboard Spring Adapter, *Replaces 64486-000 and 64162-000*	2
9	58258-009	M20 x 2.5-6G 230 mm Hex Bolt	2
		Left Hand Rear Shackle Bracket Service Kit, One Side, Includes Key Nos. 10, 12-17	
	60961-683	266 Frame Rail	
	60961-684	300 Frame Rail	
		Right Hand Rear Shackle Bracket Service Kit, One Side, Includes Key Nos. 11-17	
	60961-685	266 Frame Rail	
	60961-686	300 Frame Rail	
10		Left Hand Rear Shackle Bracket with Bushing (Cast Part No. 64153-001)	1
	64175-001	266 Frame Rail	
	64176-001	300 Frame Rail	
11		Right Hand Rear Shackle Bracket with Bushing (Cast Part No. 64153-002)	1
	64175-002	266 Frame Rail	
	64176-002	300 Frame Rail	
	60961-034	**Shackle Bracket Service Kit, Axle Set,** Includes Key Nos. 12-17	
12	64159-000	Thrust Washer	4
13	64794-000	Shackle Plate	4
14	58258-029	M20 x 2.5-6G 160 mm Hex Bolt, *Replaces 58258-008*	6
15	58246-029	M20 Flat Washer, *Replaces 58246-009*	12
16	58259-003	M20 x 2.5-6H Locknut, *Replaces 58259-001*	6
17	60631-000	Shackle Stop Spacer	2
	60952-0XX	**STEERTEK** Axle Assembly, Includes Key Nos. 18-24, 26-27, 29-30, 33-43. *Contact Hendrickson Tech Services for Part Number*	1
18		Axle & Kingpin Assembly, 70.9 KPI • 12K•12.5K	1
	64905-001	338/366 mm Ride Height, 4¼" Drop	
	64905-003	338 mm Ride Height, 5.36" Drop	
		• 13.2K•14.6K	
	64905-005	338/366 mm Ride Height, 4¼" Drop	
	64905-007	338 mm Ride Height, 5.36" Drop	
19		Left Hand Lower Steering Knuckle Assembly Includes Key Nos. 25, 28	1
a	58900-007	<190 Ackermann STD Hub, Includes Key No. 31	
a	58900-009	>190 Ackermann STD Hub, Includes Key No. 31	
b	58900-017	<190 Ackermann Unitized Hub	
b	58900-019	>190 Ackermann Unitized Hub	
20		Right Hand Lower Steering Knuckle Assembly Includes Key Nos. 25, 28	1
	58900-008	<190 Ackermann STD Hub, Includes Key No. 31	
	58900-010	>190 Ackermann STD Hub, Includes Key No. 31	
Not Shown	58900-018	<190 Ackermann Unitized Hub	
Not Shown	58900-020	>190 Ackermann Unitized Hub	

KEY NO.	PART NO.	DESCRIPTION	VEHICLE QTY.
21		Left Hand Upper Steering Knuckle Assembly Includes Key Nos. 25, 28	1
	60903-011	338 mm Ride Height	
	60903-013	366 mm Ride Height	
22	60904-002	Right Hand Upper Steering Knuckle Assembly Includes Key Nos. 25, 28	1
		Kingpin Bushing and Bearing Service Kits	
	60961-040	**Axle Set,** Includes Kit Nos. 60961-009 & -039	
	60961-009	**Left Hand with Composite Thrust Bearing,** Includes Key Nos. 23-26, 28-30 & Loctite	
	60961-039	**Right Hand with Roller Thrust Bearing,** Includes Key Nos. 23-25, 27-30 & Loctite	
23	59156-000	Grease Cap Assembly	4
24	58937-000	Retaining Ring	4
25	58909-000	Kingpin Bushing	4
		Thrust Bearing Service Kits	
	60961-043	**Axle Set,** Includes Kit Nos. 60961-041 & -042	
	60961-041	**Left Hand Composite Thrust Bearing,** Includes Key Nos. 26, 28-30 & Loctite	
	60961-042	**Right Hand Roller Thrust Bearing,** Includes Key Nos. 27-30 & Loctite	
26	59808-000	Left Hand Composite Thrust Bearing	1
27	64256-000L	Right Hand Roller Thrust Bearing	1
28	58910-001	Kingpin Seal, *Replaces 58910-000*	4
29	60236-001	⅝" Socket Head Cap Screw	4
30		Kingpin Shim	As Req.
	60259-001X	0.005" Thickness (Pack of 4)	
	60259-002	0.047" Thickness	
Not Shown	60937-000	Loctite (Red) Compound Tube	1
31	64246-000	ABS Sensor Sleeve	2
32		Tie Rod Assembly, Includes Key Nos. 33-35 *See Selection Guide on Page 8*	1
33		**⅞" Castle Nut	2
		Tie Rod End Service Kits, *See Selection Guide on* Page 8 **Axle Set,** Includes LH & RH Tie Rod End Kits **Left Hand,** Includes Key Nos. 34, 36-37 **Right Hand,** Includes Key Nos. 35-37	
		Tie Rod End, *See Selection Guide on Page 8*	
34		Left Hand	1
35		Right Hand	1
36	22962-007	⅞" Flat Washer	2
37	17800-004	Tie Rod Nut Cotter Pin	2
	60961-069	**Stop Bolt Service Kit, One Side,** Includes Key Nos. 38-39	
38		**½"-13 UNC Square Head Bolt	2
39		**½"-13 UNC Hex Jam Nut	2
40	59952-017	Top Axle Wrap	2
41	64722-003	Bottom Axle Wrap	2
		U-bolt Clamp Group Service Kit, One Side, Includes Key Nos. 42-46	
	60961-185	12K•12.5K and 13.2K•14.6K 366 mm Ride Height, 4¼" Drop 338 mm Ride Height, 5.36" Drop	
	60961-186	12K•12.5K, 338 mm Ride Height, 4¼" Drop	
	60961-187	13.2K•14.6K, 338 mm Ride Height, 4¼" Drop	
	60961-015	**Top/Bottom Axle Wrap Liner Service Kit, One Side,** Includes Key Nos. 42-43	
42	60508-000	Top Axle Wrap Liner	2
43	59845-000S	Bottom Axle Wrap Liner	2
44		M20 x 2.5 - 6G U-bolt • Vehicles built with **Pre'07** Engine, *see Page 7*	4
	65663-002	12K•12.5K and 13.2K•14.6K 366 mm Ride Height, Bolt Length 275 mm	
	65663-003	12K•12.5K 338 mm Ride Height, Bolt Length 225 mm	
	65663-004	13.2K•14.6K 338 mm Ride Height, Bolt Length 255 mm	

KEY NO.	PART NO.	DESCRIPTION	VEHICLE QTY.
45	58246-018	M20 Flat Washer, *Replaces 58246-009*	8
46	65072-001	M20 x 2.5-6H Locknut	8
47		Left Hand Top Pad	1
		• Vehicles built with **Pre'07** Engine, *see Page 7*	
	67266-001	266 Frame Rail, *Replaces 64517-001, 64172-001L, 64725-001L, 65493-001L*	
	67300-001	300 Frame Rail, *Replaces 64173-001L, 64727-001L, 65605-001L*	
48		Right Hand Top Pad	1
		• Vehicles built with **Pre'07** Engine, *see Page 7*	
	67266-002	266 Frame Rail, *Replaces 64517-002, 64172-002L, 64725-002L, 65493-002L*	
	67300-002	300 Frame Rail, *Replaces 64161-002, 64173-002L, 64727-002L, 65605-002L*	
49	64080-000	Rubber Axle Stop	2
50		Left Hand Dowel Pin	1
		• Vehicles equipped with **dual** HCVs, built after 03/05	
	57159-004	366 mm Ride Height, 66.8 mm	
		• Vehicles equipped with a **single** HCV built prior to 03/05	
	57159-007	338 mm Ride Height, 79.5 mm	
	57159-012	338 mm Ride Height, 85.9 mm	
	57159-009	366 mm Ride Height, 107.2 mm	
	57159-013	366 mm Ride Height, 115 mm	
51		Right Hand Dowel Pin	1
		• Vehicles equipped with **dual** HCVs built after 03/05	
	57159-004	366 mm Ride Height, 66.8 mm	
		• Vehicles equipped with a **single** HCV built prior to 03/05	
	57159-004	338 mm Ride Height, 66.8 mm	
	57159-008	366 mm Ride Height, 94.8 mm	
52		Left Hand Front Axle Spacer	1
		• Vehicles equipped with **dual** HCVs built after 03/05	
	64318-028	366 mm Ride Height, 28 mm	
		• Vehicles equipped with a **single** HCV built prior to 03/05	
	64318-012	338 mm Ride Height, 12 mm	
	64318-020	338 mm Ride Height, 20 mm	
	64318-040	366 mm Ride Height, 40 mm	
	64318-048	366 mm Ride Height, 48 mm	
53		Right Hand Front Axle Spacer	1
		• Vehicles equipped with **dual** HCVs built after 03/05	
	64318-028	366 mm Ride Height, 28 mm	
54	64166-000	Air Spring Adapter for Top Pad 13.2K/14.6K Only	2

■ Single Height Control Valve for Vehicles built prior to March 2005



KEY NO.	PART NO.	DESCRIPTION	VEHICLE QTY.
		Single HCV, Link Mount & Linkage Assembly, Includes Key Nos. 1-9	1
	64089-000L	12K•12.5K	
	64094-000L	13.2K•14.6K	
1		Single Height Control Valve Bracket	1
	64480-000	12K•12.5K	
	64481-000	13.2K•14.6K	
	59427-006	Single Height Control Valve & Linkage Assembly, Includes Key Nos. 2-9	1
2	59428-004	Height Control Valve Linkage	1
3	64298-000	M8 x 1.25-6H Hexnut	2
4	59169-002	M8 Link Stud	2
5	64297-000	M8 x 1.25-6H Locknut	1
6	58246-034	M8 Flat Washer, *Replaces 58246-012*	1
7	59935-003	Height Control Valve	1
8	22962-052	¼" Flat Washer, *Replaces 22962-028*	2
9	77581-000	M6 Locknut, *Replaces 49983-000*	2

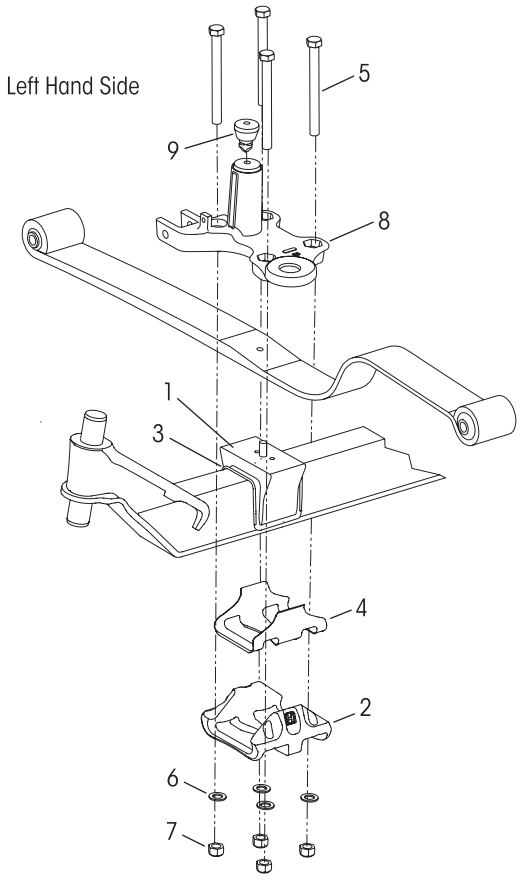
Dual Height Control Valve Conversion Service Kits are available to convert a single height control valve to dual height control valves configuration.

Dual Height Control Valve and Linkage Service Kit

60961-101 12K•12.5K Capacity
60961-102 13.2K•14.6K Capacity

■ Vehicles built with STEERTEK axle and Pre'07 Engine

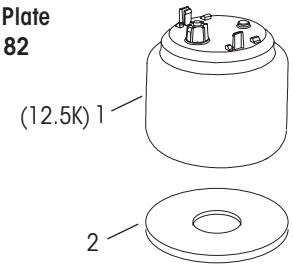
Top Pad with Straight Hex Bolt



KEY NO.	PART NO.	DESCRIPTION	VEHICLE QTY.
1	59952-017	Top Axle Wrap	2
2	64722-003	Bottom Axle Wrap	2
		Straight Bolt Clamp Group Service Kit, One Side, Includes Key Nos. 3-7	
		• Vehicles equipped with **dual** HCVs, Built after 03/05	
		12K•12.5K and 13.2K•14.6K	
	60961-035	338 mm Ride Ht.	
	60961-036	366 mm Ride Ht.	
		• Vehicles equipped with a **single** HCV, Built prior to 03/05	
	60961-035	12K•12.5K, 338 mm Ride Ht.	
	60961-036	12K•12.5K, 366 mm Ride Ht.	
	60961-037	13.2K•14.6K, 338 mm Ride Ht.	
	60961-038	13.2K•14.6K, 366 mm Ride Ht.	
3	60508-000	Top Axle Wrap Liner	2
4	59845-000S	Bottom Axle Wrap Liner	2
5		M20 x 2.5-6G Hex Bolt	8
		• Vehicles equipped with **dual** HCVs, Built after 03/05	
		12K•12.5K and 13.2K•14.6K	
	58258-007	338 mm Ride Ht., Bolt Length 220 mm	
	58258-011	366 mm Ride Ht., Bolt Length 250 mm	
		• Vehicles equipped with a **single** HCV, Built prior to 03/05	
		12K•12.5K	
	58258-009	338 mm Ride Ht., Bolt Length 230 mm	
	58258-010	366 mm Ride Ht., Bolt Length 260 mm	
		13.2K•14.6K	
	58258-007	338 mm Ride Ht., Bolt Length 220 mm	
	58258-011	366 mm Ride Ht., Bolt Length 250 mm	
6	58246-018	M20 Flat Washer, *Replaces 58246-009*	8
7	65072-001	M20 x 2.5-6H Nylocknut	8
8		Top Pad Assembly, (Pre '07 Engine Top Pads are obsolete. If top pad replacement is required, replace with current top pad and U-bolts, See Key Nos. 44,47,48)	2
9	64080-000	Rubber Axle Stop	2

■ Air Spring with Support Plate for Vehicles built between March 2005 and June 2007 equipped with dual height control valves

Air Spring with Support Plate Service Kit No. 60961-182



Vehicles built **BETWEEN** 03/05 and 06/07, equipped with dual height control valves **must use** Air Spring with Support Plate Service Kit No. 60961-182

KEY NO.	PART NO.	DESCRIPTION	VEHICLE QTY.
1	67304-002	Air Spring (12.5K)	1
2	67149-000	Support Plate	1

Tie Rod Selection Guide, Straight Tie Rods

		AXLE MODEL	ACKERMANN	TIE ROD ASSEMBLY PART NO.	TIE ROD END PART NO.	TIE ROD END SERVICE KIT NO.	
12K•12.5K	1⅛" THREADS	**VEHICLES BUILT AFTER JANUARY 2014**					
		STEERTEK NXT	>190	76877-002	70995-001 (LH) 70995-002 (RH)	60961-734 (Axle Set) 60961-736 (LH) 60961-741 (RH)	
			<190	76877-005			
		***VEHICLES BUILT PRIOR TO JANUARY 2014					TIE ROD ASSEMBLY REPLACEMENT PART NUMBER
		STEERTEK NXT STEERTEK	>190	60239-002	Tie rod end kits are no longer available for these assembly numbers, requires complete tie rod assembly replacement.		76877-002
			<190	60239-005			76877-005
13.2K•14.6K	1¼" THREADS	**VEHICLES BUILT AFTER JANUARY 2014**					
		STEERTEK NXT	>190	76879-001	76876-001 (LH) 76876-002 (RH)	60961-735 (Axle Set) 60961-742 (LH) 60961-743 (RH)	
			<190	76879-002			
		VEHICLES BUILT UP TO JANUARY 2014					
		STEERTEK NXT & STEERTEK	>190	64006-001	64002-001 (LH) 64002-002 (RH)	60961-011 (Axle Set) 60961-027 (LH) 60961-028 (RH)	
			<190	64006-002			

Hendrickson supplies different tie rod assemblies. Locate the tie rod assembly part number on the tie rod tube to help determine what tie rod end kit or complete tie rod assembly replacement to use for service.

NOTES: * Not supplied by Hendrickson, used for reference only. Refer to the vehicle manufacturer for more information. Hendrickson is not responsible for components supplied by vehicle manufacturer. For assistance with maintenance and rebuild instructions on these components see vehicle manufacturer.

** Item included in kit/assembly only, part not sold separately.

Hendrickson **AIRTEK Ride Height Gauges for Volvo Vehicles** can be obtained on-line at www.hendrickson-intl.com/litform

- Height Gauge AFTER July 2011 for 12K•12.5K•13.2K•14.6K Capacity – Part No. 45745-359
- Height Gauges PRIOR TO July 2011 for 12K•12.5K Capacity – Part No. 45745-170 and 13.2K•14.6K Capacity – Part No. 45745-195

This is a general parts list to provide directional information. Components may vary by model. Questions in regards to parts, contact Hendrickson Truck Parts at 855.743.3733 (Toll-free U.S. and Canada), 630.910.2800 (Outside U.S. and Canada) or e-mail: truckparts@hendrickson-intl.com.

Actual product performance may vary depending upon vehicle configuration, operation, service and other factors.
All applications must comply with applicable Hendrickson specifications and must be approved by the respective vehicle manufacturer with the vehicle in its original, as-built configuration.
Contact Hendrickson for additional details regarding specifications, applications, capacities, and operation, service and maintenance instructions.

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