HENDRICKSON USE ONLY

HORDERING GUIDE

HCA® HENDRICKSON CHASSIS AXLES — HN / HP MODELS

LIT NO: L1270

FORM INSTRUCTIONS

DATE: January 2025 REVISION: D

	nd model number informatio nce, please call toll-free 866					appropriate contac	t (see page	4).				
COMPANY NAME:			CONTAC	CONTACT:								
EMAIL:	PHONE:											
SAME AS:	AME AS:			EXCEPT:								
AXLES												
APPLICATION:	☐ Air Suspension											
AXLE STYLE:	Straight											
SPINDLE:	☐ HN	☐ HP										
AXLE TRACK:	□ 1,816mm □ 1,968mm			☐ Other (1,664mm - 2,229mm, 12mm increments):								
AXLE WALL1:	□ 12mm	12mm			□ 16mm Heavy Duty □ 19mm Nominal							
TIRE INFLATION SYSTEM ² :	I I TIDEMANY® CD (Compilate Markabast on n. 2) I TIDEMANY DDO (Compilate Markabast on nago 2) I I 2 Hala Drop I I No											
*Slack and brake chamber combinations will affect brake ratings. Refer to L809 for Brake Certifications.												
BRAKE LINING:	☐ H20		☐ H20		☐ H23		☐ H26					
BRAKE SIZE:	□ 310 x 200mm	□ 380 x 200mm	□ 420 x 180mm	1	☐ 420 × 180mm	☐ 420 × 200mm	☐ 420 × 18	0mm 🗖 42	0 × 200mm			
BRAKE MODEL:	HXS®	HXS	☐ Standard ☐ HXS	HXS	☐ Standard ☐ HXS	HXS		HXS				
BRAKE COATING:	Standard	Standard 🗖 Standard		AAXTREME COAT® (HXS Only)	Standard AAXTREME COAT (HXS Only)		Standard					
BRAKE CHAMBER SIZE:	□ No	□ No	□ No		□ No		☐ No					
Service / Spring:	2 4/24 2 4/30 3 0/30	□ 30/30	1 24/24	3 0/30	1 24/24	3 0/30	1 24/24	3 0/30	3 6/36 ³			
Service Only ⁴ :	☐ Type 24 ☐ Type 30	☐ Type 30	☐ Type 24	□ Type 30	☐ Type 24	☐ Type 30	□ Type 24	□ Тур	e 30			

- 1. 12mm nominal axle wall is only permitted on mechanical spring suspensions.
- 2. Hendrickson does not provide warranty coverage for the installation, performance or components of a competitor-brand tire inflation system installed on a Hendrickson Chassis Axle. Any consequential damages to the Hendrickson Chassis Axle resulting from a failure to the competitor-brand tire inflation system or components, whether installed by the OEM, repair facility or end-user, should be directed to the respective tire inflation system manufacturer for warranty coverage.
- 3. Economic Commission for Europe (ECE) only.
- 4. "Service only" brake chambers are used when parking brakes are not needed.



DRUM BRAKES (Contin	nued)					L1270 Rev D			
BRAKE CHAMBER:	☐ No	☐ Standard 64mm Stroke	☐ Long 76mm Stroke	Other:					
BRAKE CHAMBER WARRANTY:	□ No	Standard	Extended Life						
BRAKE CHAMBER PORT SIZE:	☐ NPT — 5/8 - 11 UNC &	5/8 - 18 UNF	□ M16 x 1.5						
BRAKE CHAMBER SUPPLIER:	□ No	☐ Standard	Other:						
BRAKE ADJUSTER PIN SIZE:	□ 12mm (1/2")	□ 14mm							
BRAKE CHAMBER BRACKET:	☐ Standard	☐ High Rise (Not available with	330 x 200mm brakes)						
BRAKE ADJUSTER TYPE:	☐ No	☐ Auto	☐ Manual						
BRAKE ADJUSTER BRAND:	☐ No	☐ Standard	Other:						
BRAKE ADJUSTER LENGTH:	☐ No	☐ Standard 140mm	☐ Standard 152mm (Red	uired with 76mm Strok	ke Chamber)	□ 5/6/7 - multiple			
S-CAM SPLINES:	☐ 28 Spline	☐ 10 Spline							
S-CAM LENGTH:	☐ 604mm (Air Suspension)	☐ 524mm (Spring Suspension)	□ 673mm	□ 575mm	□ 448mm				
CAM ENCLOSURE ⁵ :	Standard Cam Bracket	☐ Cam Tube System™							
S-CAM / BRAKE ADJUSTER POSITION: Cams Rear — Brake Adjusters Down (Standard)			☐ Cams Forward — Brake Adjusters Up						
DUST SHIELD:	□ No	☐ Yes							
ABS SENSOR:	☐ No	☐ Haldex .5m	☐ WABCO .4m	Bendix .38m	☐ WABCO 1m	☐ Haldex 1.5m			
SPINDLE NUT:	□ No	☐ Standard 3-Piece Nut	☐ PRECISION320® - HP	☐ PRECISION240 [®]	- HN				
SPINDLE NUT: DRUM BRAKE RTR® REA			HLS® He	PRECISION240 [®] ndrickson Long-Life mited Warranty ⁷)					
			HLS® He	ndrickson Long-Life					
DRUM BRAKE RTR® REA	DY-TO-ROLL® PACK	AGES ⁶	HLS® He	ndrickson Long-Life mited Warranty ⁷)					
DRUM BRAKE RTR® REA	DY-TO-ROLL® PACK	AGES ⁶	HLS® He (6-Year Li	ndrickson Long-Life mited Warranty ⁷)					
DRUM BRAKE RTR® REA SPINDLE: HUB MATERIAL:	DY-TO-ROLL® PACK HN Ductile Iron	AGES ⁶	HLS® He (6-Year Li	ndrickson Long-Life mited Warranty ⁷)					
DRUM BRAKE RTR® REA SPINDLE: HUB MATERIAL: ABS TONE RING: NUMBER OF STUDS:	DY-TO-ROLL® PACK HN Ductile Iron No	AGES6 HP Dura-Light Hub® Yes	HLS® He (6-Year Li	ndrickson Long-Life mited Warranty ⁷) num	System				
DRUM BRAKE RTR® REA SPINDLE: HUB MATERIAL: ABS TONE RING: NUMBER OF STUDS: B.C. = Bolt Circle Diameter	DY-TO-ROLL® PACK ☐ HN ☐ Ductile Iron ☐ No ☐ 10 (335mm B.C.)	AGES6	HLS® He (6-Year Li Alumi 8 (27	ndrickson Long-Life mited Warranty ⁷) num 5mm B.C.)	System				
DRUM BRAKE RTR® REA SPINDLE: HUB MATERIAL: ABS TONE RING: NUMBER OF STUDS: B.C. = Bolt Circle Diameter WHEEL MATERIAL: DUAL / SUPER SINGLE:	DY-TO-ROLL® PACK ☐ HN ☐ Ductile Iron ☐ No ☐ 10 (335mm B.C.) ☐ Aluminum	AGES6 ☐ HP ☐ Dura-Light Hub® ☐ Yes ☐ 10 (11.25" B.C.) ☐ Steel ☐ Super Single (SS)	HLS® He (6-Year Li Alumi 8 (27) Steel	ndrickson Long-Life mited Warranty ⁷) num 5mm B.C.) / Aluminum	System				
DRUM BRAKE RTR® REA SPINDLE: HUB MATERIAL: ABS TONE RING: NUMBER OF STUDS: B.C. = Bolt Circle Diameter WHEEL MATERIAL: DUAL / SUPER SINGLE: (SS) Short Stud (LS) Long Stud	DY-TO-ROLL® PACK HN Ductile Iron No 10 (335mm B.C.) Aluminum Dual	☐ HP ☐ Dura-Light Hub® ☐ Yes ☐ 10 (11.25" B.C.) ☐ Steel ☐ Super Single (SS) Grease ☐ Mobilith SHC 007	HLS® He (6-Year Li Alumi 8 (27) Steel	ndrickson Long-Life mited Warranty ⁷) num 5mm B.C.) / Aluminum	System				
DRUM BRAKE RTR® REA SPINDLE: HUB MATERIAL: ABS TONE RING: NUMBER OF STUDS: B.C. = Bolt Circle Diameter WHEEL MATERIAL: DUAL / SUPER SINGLE: (SS) Short Stud (LS) Long Stud LUBE TYPE:	DY-TO-ROLL® PACK ☐ HN ☐ Ductile Iron ☐ No ☐ 10 (335mm B.C.) ☐ Aluminum ☐ Dual ☐ Chevron Delo Semi-Fluid	☐ HP ☐ Dura-Light Hub® ☐ Yes ☐ 10 (11.25" B.C.) ☐ Steel ☐ Super Single (SS) Grease ☐ Mobilith SHC 007	HLS® He (6-Year Li Alumi 8 (27) Steel	ndrickson Long-Life mited Warranty ⁷) num 5mm B.C.) / Aluminum	System				
DRUM BRAKE RTR® REA SPINDLE: HUB MATERIAL: ABS TONE RING: NUMBER OF STUDS: B.C. = Bolt Circle Diameter WHEEL MATERIAL: DUAL / SUPER SINGLE: (SS) Short Stud (LS) Long Stud LUBE TYPE: SEAL BRAND:	DY-TO-ROLL® PACK HN Ductile Iron No 10 (335mm B.C.) Aluminum Dual Chevron Delo Semi-Fluid Premium Hendrickson FM Sea	☐ HP ☐ Dura-Light Hub® ☐ Yes ☐ 10 (11.25" B.C.) ☐ Steel ☐ Super Single (SS) Grease ☐ Mobilith SHC 007	HLS® He (6-Year Li Alumi 8 (27) Steel Semi-Fluid Grease	ndrickson Long-Life mited Warranty ⁷) num 5mm B.C.) / Aluminum	System				

^{5.} Cam enclosure option available on limited number of cam lengths.

^{6.} Consult a customer service representative to ensure the compatibility of the wheel-end equipment with the other selected suspension parameters. RTR® READY TO ROLL® wheel-end packages are standard with hub-piloted hubs.

^{7.} Refer to Hendrickson publication L1026 HCA NAFTA Warranty Update for complete details.

DRUM OFIIONS											
DRUM MATERIAL:	Cast	☐ Fu	sed								
DRUM DUTY:	Standard	□ не	eavy Duty						·		
DRUM BALANCING:	Balanced										
WHEEL FASTENERS8:	□ No	☐ Ye	es								
TIREMAAX® KIT WORKS	HEET ^{9,10}	(Not includ	ed in HCA® Hendri	ckson Chass	sis Axle™ Mod	del Number –	– Sold Separ	ately)			
MODEL TYPE:	□СР			☐ PRO							'
ELECTRICAL CONNECTION:	🗖 Delphi We	eather Pack (St	andard)	🗖 Blade T	erminals11						
NUMBER OF AXLES:			1 4	Other:							
HUBCAP TYPE:	☐ Hendrickson Bolt-On			☐ Hendrid	ckson Extende	ed Bolt-On ¹²					
LUBE TYPE:	Semi-Fluid G	rease									
	🗖 Dual / Alu	minum		🗖 Dual / 🥄	Steel or Comb	00					
WHEEL STYLE / MATERIAL:	Super Single / Aluminum13 (Outward facing stem; straight hose)			☐ Super Single / Steel (Inward facing stem; 180-degree hose)			Super Single / Steel (Outward facing stem; straight hose)				
	🗖 Dual / Alc	oa ULT36 All A	lum	🗖 Dual / /	Alcoa ULT36 S	Steel Combo					
TIRE SIZE:	1 7.5"	1 9.5"	□ 22.5"	1 24.5"							·
COLD TIRE PRESSURE SETTING (psi)14:	1 70	7 5	□ 80	□ 85	□ 90	1 95	□ 100	1 05	1 110	1 115	□ 120
TIRE HOSE:	☐ Standard		☐ Integral Chec	ck Port - 1 Po	ort (22.5" tire	size only)	☐ Integra	I Check Port -	- 2-Port (22.5	" tire size onl	ly)
INDICATOR LIGHT KIT:	LED – 12\	/ with 1,651m	n Cable (Standard)	☐ LED -	12V with 889r	nm Cable		☐ LED –	24V (Export ¹	5)
WIRING HARNESS:	☐ Premium, ☐ No ¹¹	4.6m, ABS-red	dy	☐ Premiu	m, 1m, ABS-r	eady	☐ Standa	rd, .45m, Wir	ing Adaptor F	Plug	
AIR PLUMBING KIT:	\square Manifold ¹	6	☐ None								
CONTROLLER TANK VALVE ¹⁷ :	□ No		☐ Yes (CP Mod	els Only)							

- 8. Two (2) wheel fasteners factory installed per wheel-end with balance packaged in plastic bag, taped and stretched-wrapped to each wheel-end.
- 9. Hendrickson does not provide warranty coverage for the installation, performance or components of a competitor brand tire inflation system installed on a Hendrickson suspension, trailer axle or chassis axle.

 Any consequential damages to the Hendrickson suspension, trailer axle or chassis axle resulting from a failure to the competitor brand tire inflation system or components, whether installed by the OEM, repair facility or end-user customer, should be directed to the respective tire inflation system manufacturer for warranty coverage.
- 10. When installing TIREMAAX®, please contact Hendrickson to verify correct wheel-end component integration.
- 11. Controllers featuring blade terminals, require the light kit and wiring harness options to be "no".
- 12. Required for axles with TIREMAAX PRO equipped with cross-drilled spindles and using the castellated spindle nut. Please verify spindle nut requirements.
- 13. For aluminum zero-offset wheels with outward facing stem, contact Hendrickson Engineering for applications support.
- 14. Refer to tire manufacturer's recommended tire pressure. TIREMAAX PRO is restricted to cold tire pressure setting of 85-120 psi.
- 15. Please note, 12V is used in some export countries. If this is a new venture into a foreign country, please validate voltage requirements with Controls Engineering.
- 16. Not available for single-axle systems.

DUM OBTIONS

17. Not available with TIREMAAX PRO.

INSTRUCTIONS (conf.)
For complete price and model number information on a HN® or HP HCA® Hendrickson Chassis Axle, email this form to your account specialist or:
for OEM Customer Service send to Canton_Inside_Sales@hendrickson-intl.com
for Aftermarket Customer Service send to CantonAftermarketCustomerService@hendrickson-intl.com
for Canada send to bramptoncustomerservice@hendrickson-intl.com
Notes

Actual product performance may vary depending upon vehicle configuration, operation, service and other factors.

All applications must comply with applicable Hendrickson specifications and must be approved by the respective vehicle manufacturer with the vehicle in its original, as-built configuration.

Contact Hendrickson for additional details regarding specifications, applications, capacities, operation, service and maintenance instructions.

Call Hendrickson at 330.489.0045 or 866.RIDEAIR (743.3247) for additional information.



www.hendrickson-intl.com

TRAILER COMMERCIAL VEHICLE SYSTEMS

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