| HENDRICKSON USE ONLY |  |
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|                      |  |
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## HORDERING GUIDE

## DROP AXLE

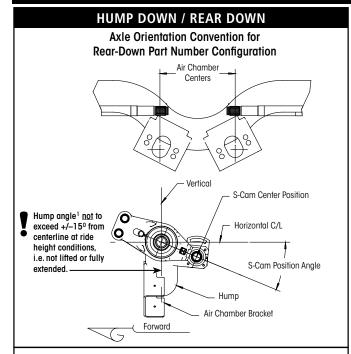
**LIT NO**: L1322

**DATE**: February 2025 **Rev**: E

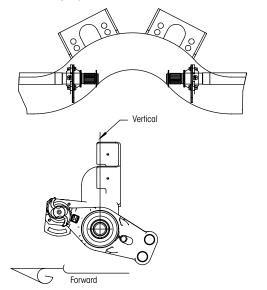
| FORM INSTRUCT            | ONS                      |  |                        |                        |        |                               |      |  |  |
|--------------------------|--------------------------|--|------------------------|------------------------|--------|-------------------------------|------|--|--|
| For complete price and m | nodel number information | on HN or HP Hen                                    | drickson Trailer Axles | , email this form to t | he app | oropriate contact (see page 6 | ).   |  |  |
| TO:                      |                          | FROM: COMPANY NAME:                                |                        |                        |        |                               |      |  |  |
| DATE:                    | PHONE:                   |  | FAX:                   |                        | EMAIL: |                               |      |  |  |
| SAME AS (OR PREVIOUS     | S HENDRICKSON AUX A      | XLE P/N):  |                        |                        |        | EXCEPT:                       |      |  |  |
| AXLES                    |                          |  |                        |                        |        |                               |      |  |  |
| AXLE STYLE:              |                          | 6" Drop Style                                      |                        |                        |        |                               |      |  |  |
| AXLE WALL:               | <b>1</b> 0.625           | □ 0.625 □ 0.750 (required for hump-up orientation) |                        |                        |        |                               |      |  |  |
| BRAKE SIZE:              | <b>1</b> 2.23            | ☐ 12.25" ☐ 16.5" × 5" ☐ 16.5" × 7"                 |                        |                        |        |                               |      |  |  |
| SPINDLE:                 | ☐ HN Or                  | nly  | ☐ HN                   | ☐ HP                   |        | ☐ HN                          | ☐ HP |  |  |
| BRAKE SELECTIONS:        | See Char                 | See Chart A See Chart B See Chart C                |                        |                        |        |                               |      |  |  |

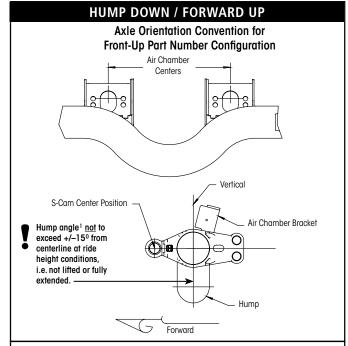


## S-CAM POSITION & BRAKE CHAMBER BRACKET

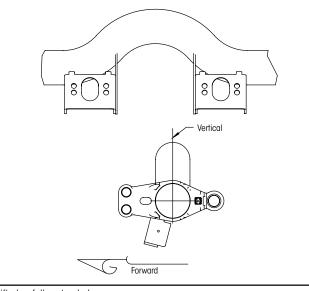


Alternative axle orientation by customer with the same Rear Down Part Number Configuration Note: All Hump-Up Axles have 3/4" Axle Wall Thickness.





Alternative axle orientation by customer with the same Forward Up Part Number Configuration Note: All Hump-Up Axles have 3/4" Axle Wall Thickness.



IMPORTANT! ALL ENGAGING CAMS MUST ROTATE THE SAME AS THE WHEELS IN FORWARD MOTION. CAM OPPOSITE ROTATION CAUSES COMPONENT FAILURE. HUMPS MUST BE WITHIN 15 DEGREES OF VERTICAL AS SHOWN.

<sup>1.</sup> Hump angle not to exceed +/-15° from centerline at ride height conditions, i.e. not lifted or fully extended.

| 12.25" × 7.5" Brakes             |                                 |                                |   |   |  |                 |                    |                            |                  |           |  |
|----------------------------------|---------------------------------|--------------------------------|---|---|--|-----------------|--------------------|----------------------------|------------------|-----------|--|
|                                  | H20                             |                                |   |   |  |                 |                    |                            |                  |           |  |
|                                  | HXS                             |                                |   |   |  |                 |                    |                            |                  |           |  |
|                                  | Standard                        |                                |   |   |  |                 |                    |                            |                  |           |  |
|                                  |                                 |                                |   |   | 71.5   | 50"             |                    |                            |                  |           |  |
|                                  | Cams                            | Forward - Bra                  | ke Adjusters Up   |   |  |                 | Cam                | ns Rear - Bral             | ke Adjusters Dow | 'n        |  |
|                                  | 28 SPLINE                       |                                |   |   |  |                 |                    |                            |                  |           |  |
|                                  |                                 |                                |   |   | 20.7   | 75              |                    |                            |                  |           |  |
|                                  |                                 | ☐ 0 - de                       | grees   |   |  |                 |                    | □ 15 -                     | - degrees        |           |  |
|                                  |                                 |                                |   |   | Standard Ca  | am Bracket      |                    |                            |                  |           |  |
|                                  |                                 |                                |   |   | Standard Char  | mber Bracket    |                    |                            |                  |           |  |
|                                  |                                 |                                | □ 2.5"  | ' Strok   | ie.  |                 |                    |                            | ☐ 3.0" Stroke    |           |  |
| ☐ No                             | ☐ Type 24                       | ☐ Type 30                      | ☐ Type 24/3   | 0   |  | Type 30/30      | Type 30/30         |                            | ☐ Type 30/30     |           |  |
|                                  | Standard Standard Extended Life |                                | d Life  | Standard  | ☐ Standard   | ☐ Extended Life |                    |                            |                  |           |  |
| ☐ No                             | No                              |                                |   | ☐ 6.0" (Long Stroke Recommended)  |  |                 |                    |                            |                  |           |  |
|                                  |                                 |                                |   |   |  |                 |                    |                            |                  |           |  |
| 16.5" × 5" Brakes                |                                 |                                |   |   |  |                 |                    |                            |                  |           |  |
| H15                              |                                 |                                |   |   |  |                 |                    |                            |                  |           |  |
| Standard                         |                                 |                                |   |   |  |                 |                    |                            |                  |           |  |
|                                  |                                 |                                |   |   | Stand  | dard            |                    |                            |                  |           |  |
| ☐ 71.50" ☐ 73.50"                |                                 |                                |   |   |  |                 |                    |                            |                  |           |  |
| Cams Rear - Brake Adjusters Down |                                 |                                |   |   | Cams Rear - Brake Adjusters Down   |                 |                    |                            |                  |           |  |
|                                  | 28                              | SPLINE                         |   | 28 SPLINE   |  |                 |                    |                            |                  |           |  |
| 22.375"                          |                                 |                                |   |   | 22.875"  |                 |                    |                            |                  |           |  |
| 15 - Degrees                     |                                 |                                |   |   |  |                 |                    | <b>D</b>                   |                  |           |  |
|                                  | 15 -                            | Degrees                        |   |   |  |                 | 15 -               | Degrees                    |                  |           |  |
|                                  |                                 | Degrees<br>Cam Bracket         |   |   |  | S               |                    | Degrees  d Cam Brack       | et               |           |  |
|                                  | Standard                        |                                | ıt  |   |  | S               | Standard           |                            | et               |           |  |
|                                  | Standard                        | Cam Bracket                    | ıt □ 2.5" Str   | oke   |  | S               | Standard           | d Cam Brack                | et 3.0" Stroke   |           |  |
| □ No                             | Standard                        | Cam Bracket                    | ☐ 2.5" Str  | oke   | □ Туре   |                 | Standard<br>High F | d Cam Brack                | ☐ 3.0" Stroke    | rpe 30/30 |  |
| ☐ No                             | Standard Ch                     | Cam Bracket<br>namber Bracke   | 2.5" Str  |   |  |                 | Standard<br>High F | I Cam Bracket Sise Bracket | ☐ 3.0" Stroke    |           |  |
|                                  | □ No                            | No Type 24  No Cams Rear - Bro | □ No □ Type 24 □ Type 30 Standar □ No □ 5.5" □ 71.50" Cams Rear - Brake Adjusters □ 28 SPLINE | □ No □ Type 24 □ Type 30 □ Type 24/3 Standard □ No □ 5.5" □ 71.50" Cams Rear - Brake Adjusters Down 28 SPLINE 22.375" | Cams Forward - Brake Adjusters Up  O - degrees  Type 24 Type 30 Type 24/30 Standard No 5.5"  71.50" Cams Rear - Brake Adjusters Down 28 SPLINE 22.375" | H2              | H20                | H20                        | H20              | H20       |  |

| CHART C                     | 16.5" × 7" Brakes                    |       |  |                                       |             |   |                 |  |   |  |                               |                               |
|-----------------------------|--------------------------------------|-------|--|---------------------------------------|-------------|---|-----------------|--|---|--|-------------------------------|-------------------------------|
| BRAKE LINING:               | ☐ H20                                |       |  | ☐ H23                                 |             |   |                 | ☐ H26  |   |  |                               |                               |
| BRAKE MODEL:                | ☐ Standard ☐ HXS                     |       |  | ☐ HXS                                 |             |   |                 | ☐ HXS  |   |  |                               |                               |
| BRAKE COATING:              | ☐ Standard                           |       |  |                                       |             |   |                 |  |   |  |                               |                               |
| AXLE TRACK:                 | ☐ 71.50" ☐ 77.50"                    |       |  |                                       |             |   |                 |  |   |  |                               |                               |
| S-CAM POSITION:             | Cams Forward -<br>Brake Adjusters Up |       | 🗖 Cams Rear - Brake Adjusters Down           |                                       |             |   | □с              | ☐ Cams Rear - Brake Adjusters<br>Down        |   |  |                               | Forward - Brake<br>justers Up |
| S-CAM:                      | ☐ 28 SPLIN                           | 1E    |  | <b>1</b> 28                           | SPLINE      | IE ſ  |                 |  | ☐ 28 SPLINE                                 |  |                               | 28 SPLINE                     |
| S-CAM LENGTH:               | □ 20.625                             | 11    | <b>1</b> 21.625"                             | ☐ 22                                  | 2.375"      | <b>1</b> 22.625"                            |                 | 22.375"                                      | 75" <b>2</b> 4.625"                         |  | □ 24.625" □                   |                               |
| S-CAM ANGLE:                | ☐ 0 - degrees<br>☐ 35 - degrees      |       | ☐ 15 - degrees                               | □ 15 -                                | degrees     | ☐ 22.5 - degree                             | s 🗖 0           | - degrees                                    | I I h - degrees I                           |  | ☐ 0 - degr                    |                               |
| S-CAM ENCLOSURE:            | Standard Cam Bracket Severe Cam Tube |       | Standard Cam Bracket  Severe Cam Tube Option | Bracket Standard Cam<br>Bracket       |             | Standard Cam<br>Bracket Severe Cam<br>Tube  | ☐ Sto           | indard<br>n Bracket                          |   |  | Standard<br>Bracket  Severe C |                               |
| BRAKE CHAMBER BRACKET:      | Standard Chamber Bracket             |       | Standard Chamber Bracket  High Rise Bracket  | er Chamber<br>Bracket<br>se High Rise |             | Standard Chamber Bracket  High Rise Bracket | Bro             | andard<br>amber<br>acket<br>gh Rise<br>acket | Standard Chamber Bracket  High Rise Bracket |  | Standard<br>Bracket           | d Chamber                     |
| SLACK ADJUSTER LENGTH:      | □ No                                 |       | <b>5.5</b> "                                 |                                       |             | ☐ 6.0" (Long Stro                           | ke Recommended) |  |   |  |                               |                               |
| BRAKE CHAMBER <sup>2:</sup> |                                      |       |  |                                       | 2.5" Stroke |   |                 |  |   |  | <b>3</b> .0'                  | ' Stroke                      |
| BRAKE CHAMBER SIZE:         | ☐ No                                 | 🗖 Тур | ре 24 🔲 Тур                                  | e 30                                  |             | ☐ Type 30/30                                |                 | □ Туре                                       | 30/30                                       |  | □ Туре                        | e 30/30                       |
| BRAKE CHAMBER WARRANTY:     | •                                    |       |  | · · · · · · · · · · · · · · · · · · · |             |   | d Life          | ''   |   |  | andard                        | ☐ Extended Life               |

<sup>2.</sup> If brake chamber is selected, a slack adjuster length must also be selected.

| DRUM BRAKE RTR®  | READY-TO-ROL                                    | L® PACKAGES               |                   |                 |                |             |
|--|---|---------------------------|-------------------|-----------------|----------------|-------------|
|  | ☐ Standard Service                              | (1-Year Limited Warranty) |                   |                 |                |             |
| HUB MATERIAL:  | ☐ Ductile Iron ☐ Dura-Light Hub® ☐ Aluminum     |                           |                   |                 |                |             |
| NUMBER OF STUDS:                                       | □ 10<br>□ 8                                     |                           |                   |                 |                |             |
| BOLT CIRCLE DIAMETER:                                  | ☐ 11.25"<br>☐ 275 mm                            |                           |                   |                 |                |             |
| WHEEL MATERIAL:  | Aluminum  | ☐ Steel                   | ☐ Steel / Aluminu | m               |                |             |
| DUAL / SUPER SINGLE:<br>(SS) Short Stud (LS) Long Stud | <ul><li>□ Dual</li><li>□ Super Single</li></ul> |                           |                   |                 |                |             |
| LUBE TYPE:   | ☐ SAE 80/90 (Stan                               | dard)                     | ☐ Semi-Fluid Gre  | ase             |                |             |
| SEAL:  | ☐ Stemco Discover                               | XR                        | tandard           |                 |                |             |
| BEARING:   | Standard  |                           |                   |                 |                |             |
| SPINDLE NUT:   | Standard 3-Piece                                |                           |                   |                 |                |             |
| HUBCAP TYPE:   | Standard Bolt-On                                |                           |                   |                 |                |             |
| ABS TONE RING:   | Yes   |                           |                   |                 |                |             |
| BRAKE OPTIONS  |   | 1                         |                   |                 |                |             |
| DUST SHIELD:   | ☐ No  | ☐ Yes (16.5" Brakes C     | Only)             |                 |                |             |
| ABS SENSOR:  | ☐ No  | ☐ Haldex 19.7"            | ☐ WABCO 15.7"     | ☐ Bendix 14.84" | ☐ Bendix 78.7" | ☐ WABCO 36" |
|  | •   |                           |                   |                 |                |             |
| BRAKE OPTIONS  |   |                           |                   |                 |                |             |
| DRUM MATERIAL:   | ☐ Cast  | ☐ Fused                   | ·                 |                 |                |             |
| DRUM DUTY:   | ☐ Standard                                      | ☐ Heavy Duty              |                   |                 |                |             |
| DRUM BALANCING:  | Balanced  |                           |                   |                 |                |             |
| WHEEL FASTENERS:                                       | ☐ Yes³  | ☐ No                      |                   |                 |                |             |

<sup>3.</sup> Two (2) wheel fasteners factory installed per wheel-end with balanced packaged in plastic bag, taped and stretched-wrapped to each wheel-end.

| INSTRUCTIONS (cont.)   |
|--|
| For complete price and model number information on an HN or HP Hendrickson Trailer Axles, email this form to your account specialist or: |
| for OEM Customer Service send to Canton_Inside_Sales@hendrickson-intl.com  |
| for Aftermarket Customer Service send to hdcs@hendrickson-intl.com   |
| for Canada send to bramptoncustomerservice@hendrickson-intl.com  |
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| Notes  |
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Actual product performance may vary depending upon vehicle configuration, operation, service and other factors.

All applications must comply with applicable Hendrickson specifications and must be approved by the respective vehicle manufacturer with the vehicle in its original, as-built configuration.

Contact Hendrickson for additional details regarding specifications, applications, capacities, operation, service and maintenance instructions.

Call Hendrickson at 866.RIDEAIR (743.3247) for additional information.



www.hendrickson-intl.com

L1322 Rev E 02-25

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TRAILER COMMERCIAL VEHICLE SYSTEMS

2070 Industrial Place SE Canton, OH 44707-2641 USA 866.RIDEAIR (743.3247) Fax 800.696.4416 Hendrickson Canada ULC 2825 Argentia Road, Unit #1 - 4 Mississauga, ON Canada L5N 8G6 800.668.5360 905.789.1030 • Fax 905.812.9423

F1 - 4 Circ 5N 8G6 Parc Pob. 12.9423 Que

Hendrickson Mexicana
Circuito El Marqués Sur #29
Parque Industrial El Marqués
Pob. El Colorado, Municipio El Marqués,
Querétaro, México C.P. 76246
+52 (442) 296.3600 ◆ Fax +52 (442) 296.3601