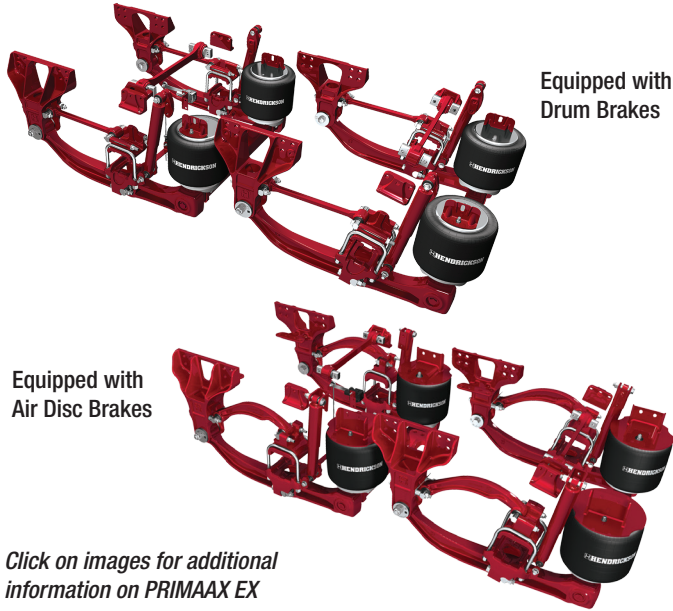


PRIMAAX[®] EX

Severe-duty Vocational
Rear Air Suspension System



Equipped with
Drum Brakes

Equipped with
Air Disc Brakes

Click on images for additional
information on PRIMAAX EX

PRIMAAX EX Service & Maintenance

This Digital Technical Service Publications Index, a new online resource, is intended to assist maintenance personnel in locating the appropriate Hendrickson publications and materials regarding preventive maintenance, service, repair and rebuild, parts identification, and product update information for the PRIMAAX EX rear air suspension system.

It is important to read and understand the applicable Hendrickson service publications listed here and all work instructions and safety related information provided by the vehicle manufacturer prior to performing any maintenance, service, repair, or rebuild of the PRIMAAX EX suspension system.



Click or Scan the QR code
to access Digital Service
Guide Index

Digital Technical Service Publications Index – TRUCK

LIT NO: SG-101 REVISION: A
DATE: January 2026

To access service information on the Hendrickson PRIMAAX EX suspension system, [CLICK](#) on the relevant Literature Number or Description below.

Literature Number	Description
17730-238 17730-284 17730-323 17730-283 17730-263 17730-279 17730-329 17730-342 17730-254 17730-266	PRIMAAX EX Technical Procedures for <ul style="list-style-type: none"> • PRIMAAX EX • Caterpillar • Gillig • International • Kenworth • Mack • Mack Heavy Dump Truck (HDT) • Spartan Motorhome • Volvo • PRIMAAX EX Preventive Maintenance
59310-060 59310-035 59310-037 59310-061 59310-036	Assembly Instructions <ul style="list-style-type: none"> • Aftermarket Shock Absorber Kits • Air Spring Severe Service • QUIK-ALIGN Bushing Severe Service • QUIK-ALIGN Bushing Tool • Top Pad Bolt Severe Service
SP-164 SP-234 SP-230 SP-323 SP-233 SP-231 SP-329 SP-342 SP-226	PRIMAAX EX Parts Lists for <ul style="list-style-type: none"> • PRIMAAX EX • Caterpillar • Freightliner and Western Star • Gillig • International • Mack • Mack Heavy Dump Truck (HDT) • Spartan Motorhome • Volvo
45745-148	Selection Guide <ul style="list-style-type: none"> • Torque Rods Selection Guide
SEU-0229 SEU-0233 12463-039 12463-037 12463-044 12463-045	Technical Bulletins <ul style="list-style-type: none"> • Support Beam Discontinuance • U-beam Assembly Enhancement • QUIK-ALIGN Tech Tips • QUIK-ALIGN Pivot Bushing • Small vs Large Clamp Group • Truck Air Suspension 101



For more information contact Hendrickson Tech Services at:



PARTS IDENTIFICATION
truckparts@hendrickson-intl.com



TECHNICAL SUPPORT
wdtechservices@hendrickson-intl.com



**Additional Hendrickson
Product Information**
www.hendrickson-intl.com

Call Hendrickson at 855.743.3733 (toll-free) or 630.910.2800 for additional information.



www.hendrickson-intl.com

SG-101 Rev A 01-26

TRUCK COMMERCIAL VEHICLE SYSTEMS
800 South Frontage Road
Woodridge, IL 60517-4904 USA
855.RIDERE (855.743.3733)
630.910.2800 • Fax 630.910.2899

© 2026 Hendrickson USA, L.L.C. All Rights Reserved. All trademarks shown are owned by Hendrickson USA, L.L.C., or one of the affiliates, in one or more countries. Information contained in this literature was accurate at the time of publication. Product changes may have been made after the copyright date that are not reflected. Printed in United States of America