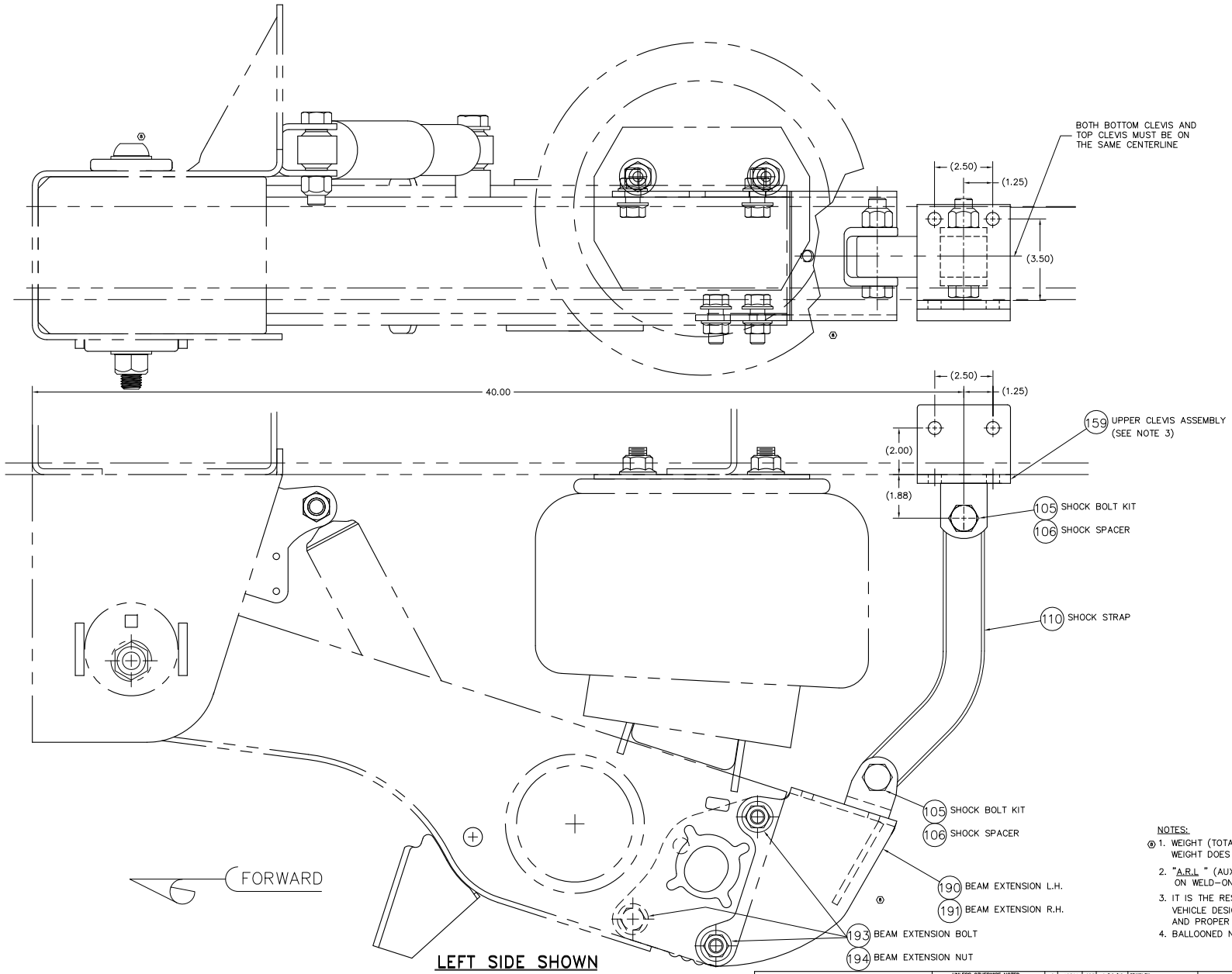
ITEM	DESCRIPTION	ARL
1–199	ARL KIT COMPONENTS	B–26594

BOLT TORQUE VALUES			
ITEM	DESCRIPTION	SIZE	TORQUE
105	SHOCK BOLT KIT	3/4–10	150 FT LB
193	BEAM EXTENSION BOLT	⑥ 5/8–11	⑥ 200–220 FT LB
194	BEAM EXTENSION NUT	⑥ 5/8–11	⑥ 200–220 FT LB



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NOTES:

⑥ 1. WEIGHT (TOTAL KIT): 37.50 LB.
WEIGHT DOES NOT INCLUDE MOUNTING METHOD OF TOP CLEVIS

2. "A.R.L" (AUXILIARY REBOUND LIMITER) KIT WILL WORK ON WELD–ON, BOLT–ON, WING OR WINGLESS HANGER APPLACATIONS.

3. IT IS THE RESPONSIBILITY OF THE SUSPENSION INSTALLER AND THE VEHICLE DESIGNER TO PROVIDE BOTH ADEQUATE VEHICLE FRAME DESIGN AND PROPER SECUREMENT METHOD FOR THE A.R.L UPPER CLEVIS ASSEMBLY (ITEM 159).

4. BALLOONED NUMBERS FOR HENDRICKSON INTERNAL USE ONLY.

HENDRICKSON
TRAILER SUSPENSION SYSTEMS
2070 INDUSTRIAL PLACE S.E., CANTON, OH 44707–2600 U.S.A.

UNLESS OTHERWISE NOTED:
TOLERANCES ARE:
.X: ± .1
.XX: ± .06
.XXX: ± .030
ANGULAR: ± 0.5°
DIMENSIONS ARE: INCHES
3RD ANGLE PROJECTION
DIMENSIONS ADHERE TO ANSI Y14.5M–1982

REV.	ECN NO.	BY	DATE
8	18591	CDR	1/12/10
7	12338	CDR	4–21–03
6	12060	CDR	1–15–03
5	10874	JAD	7–24–01

DRAWN BY: K. GALIGHER 5–28–98
CHK'D BY: 7/15/98 J. SUKOSD
APP'D BY: W.SCHNEIDER
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INTRAAX® AAT
ARL KIT
" L " BRACKET

SCALE .50=1.00 | SIZE D | PAGE 1 OF 1
DRAWING No. D–24131